

This operation guide describes installation, wiring, and other tasks required to make the controller ready for operation.

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Introduction

Thank you for purchasing the UP55A Program Controller.

This operation guide describes the basic operations related to the single-loop control function of the UP55A. The guide should be provided to the end user of this product. Be sure to read this operation guide before using the product in order to ensure correct operation.

For details of each function, refer to the electronic manual contained in the provided CD-ROM. Before using the product, refer to the table of Model and Suffix Codes to make sure that the delivered product is consistent with the model and suffix codes you ordered. Also make sure that the following items are included in the package.

- Program Controller (the model you ordered)x1
- Set of Bracketsx1
- Unit Label (L4502VZ)x1
- Tag Label (L4502VE)x1
(Only when ordered.)
- Terminal Cover (L4502XP)x1
- Operation Guide for Single-loop Control (this document)x7 (A3 size)
(Installation and Wiring, Initial Settings, Programming, Operations, and Parameters)
- User's Manual (CD-ROM)x1

● Target Readers

- This guide is intended for the following personnel:
- Engineers responsible for installation, wiring, and maintenance of the equipment.
 - Personnel responsible for normal daily operation of the equipment.

1. Safety Precautions

The following symbol is used on the instrument. It indicates the possibility of injury to the user or damage to the instrument, and signifies that the user must refer to the user's manual for special instructions. The same symbol is used in the user's manual on pages that the user needs to refer to, together with the term "WARNING" or "CAUTION."

WARNING
Calls attention to actions or conditions that could cause serious or fatal injury to the user, and indicates precautions that should be taken to prevent such occurrences.

CAUTION
Calls attention to actions or conditions that could cause injury to the user or damage to the instrument or property and indicates precautions that should be taken to prevent such occurrences.

AC

AC/DC

□ The equipment wholly protected by double insulation or reinforced insulation.

— Functional grounding terminals
(Do not use this terminal as a protective grounding terminal).

Note

Identifies important information required to operate the instrument.

■ Warning and Disclaimer

- (1) YOKOGAWA makes no warranties regarding the product except those stated in the WARRANTY that is provided separately.
- (2) The product is provided on an "as is" basis. YOKOGAWA assumes no liability to any person or entity for any loss or damage, direct or indirect, arising from the use of the product or from any unpredictable defect of the product.

■ Safety, Protection, and Modification of the Product

- (1) In order to protect the system controlled by this product and the product itself, and to ensure safe operation, observe the safety precautions described in the user's manual. Use of the instrument in a manner not prescribed herein may compromise the product's functions and the protection features inherent in the device. We assume no liability for safety, or responsibility for the product's quality, performance or functionality should users fail to observe these instructions when operating the product.
- (2) Installation of protection and/or safety circuits with respect to a lightning protector; protective equipment for the system controlled by the product and the product itself; foolproof or failsafe design of a process or line using the system controlled by the product or the product itself; and/or the design and installation of other protective and safety circuits are to be appropriately implemented as the customer deems necessary.
- (3) Be sure to use the spare parts approved by YOKOGAWA when replacing parts or consumables.
- (4) This product is not designed or manufactured to be used in critical applications that directly affect or threaten human lives. Such applications include nuclear power equipment, devices using radioactivity, railway facilities, aviation equipment, air navigation facilities, aviation facilities, and medical equipment. If so used, it is the user's responsibility to include in the system additional equipment and devices that ensure personnel safety.
- (5) Modification of the product is strictly prohibited.
- (6) This product is intended to be handled by skilled/trained personnel for electric devices.
- (7) This product is UL Recognized Component. In order to comply with UL standards, end-products are necessary to be designed by those who have knowledge of the requirements.



WARNING

- **Power Supply**
Ensure that the instrument's supply voltage matches the voltage of the power supply before turning ON the power.
- **Do Not Use in an Explosive Atmosphere**
Do not operate the instrument in locations with combustible or explosive gases or steam. Operation in such environments constitutes an extreme safety hazard. Use of the instrument in environments with high concentrations of corrosive gas (H₂S, SO_x, etc.) for extended periods of time may cause a failure.
- **Do Not Remove Internal Unit**
The internal unit should not be removed by anyone other than YOKOGAWA's service personnel. There are dangerous high voltage parts inside. Additionally, do not replace the fuse by yourself.
- **Damage to the Protective Construction**
Operation of the instrument in a manner not specified in the user's manual may damage its protective construction.



CAUTION

This instrument is an EMC class A product. In a domestic environment this product may cause radio interference in which case the user needs to take adequate measures.

AC

AC/DC

□ The equipment wholly protected by double insulation or reinforced insulation.

— Functional grounding terminals
(Do not use this terminal as a protective grounding terminal).

Note

Identifies important information required to operate the instrument.

2. Model and Suffix Codes

■ UP55A

[Style:S2]

Model	Suffix code	Optional suffix code	Description
UP55A			Program Controller (provided with retransmission output or 15 V DC loop power supply, 8 DIs, and 8 DOs) (Power supply: 100-240 V AC) 30 program patterns / 300 program segments (Max. 99 segments per pattern)
Type 1: Basic control	-0		Standard type
	-1		Position proportional type
	-2		Heating/cooling type
Type 2: Functions (*)	0		None
	1		Remote (1 additional aux. analog input, 1 additional DI)
	2		RS-485 communication (Max.19.2 kbps, 2-wire/4-wire)
	3		10 additional DOs
	4		3 additional aux. analog inputs, 2 DIs and 5 DOs to be deleted
Type 3: Open networks	0		None
	1		RS-485 communication (Max.38.4 kbps, 2-wire/4-wire)
	2		Ethernet communication (with serial gateway function)
	3		CC-Link communication (with Modbus master function)
	4		PROFIBUS-DP communication (with Modbus master function)
Display language (*)	5		DeviceNet communication (with Modbus master function)
	-1		English
	-2		German
	-3		French
	-4		Spanish
Case color	0		White (Light gray)
	1		Black (Light charcoal gray)
Fixed code	-00		Always "-00"
	/DR		Additional direct input (TC, 3-wire/4-wire RTD) and current input to Remote (1 additional aux. analog input, 1 DI to be deleted (*3))
Optional suffix codes	/HA		Heater break alarm (*4)
	/DC		Power supply 24 V AC/DC
	/CT		Coating (*5)

*1: When "3" is specified for the Type 2 code, only "0" can be specified for the Type 3 code.

*2: English, German, French, and Spanish can be displayed as the guide display.

*3: When any "1" or "4" is specified for the Type 2 code, the /DR option can be specified.

*4: When "-0" is specified for the Type 1 code, the /HA option can be specified.

*5: When the /CT option is specified, the UP55A does not conform to the safety standards (UL and CSA) and CE marking.

■ Accessories (sold separately)

The following is an accessory sold separately.

• LL50A Parameter Setting Software

Model	Suffix code	Description
LL50A	-00	Parameter Setting Software

• Brackets

Part number: L4502TP (2 pcs for upper and lower sides)

3. How to Install

■ Installation Location

The instrument should be installed in indoor locations meeting the following conditions:

• Instrumented panel

This instrument is designed to be mounted in an instrumented panel. Mount the instrument in a location where its terminals will not inadvertently be touched.

• Well ventilated locations

Mount the instrument in well ventilated locations to prevent the instrument's internal temperature from rising.

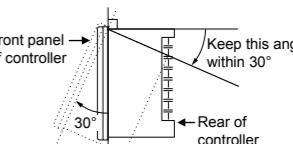
However, make sure that the terminal portions are not exposed to wind. Exposure to wind may cause the temperature sensor accuracy to deteriorate. To mount multiple indicating controllers, see the external dimensions/panel cutout dimensions which follow. If mounting other instruments adjacent to the instrument, comply with these panel cutout dimensions to provide sufficient clearance between the instruments.

• Locations with little mechanical vibration

Install the instrument in a location subject to little mechanical vibration.

• Horizontal location

Mount the instrument horizontally and ensure that it is level, with no inclination to the right or left.



Note

If the instrument is moved from a location with low temperature and low humidity to a place with high temperature and high humidity, or if the temperature changes rapidly, condensation will result. Moreover, in the case of thermocouple inputs, measurement errors will result. To avoid such a situation, leave the instrument in the new environment under ambient conditions for more than 1 hour prior to using it.

Do not mount the instrument in the following locations:

• Outdoors

• Locations subject to direct sunlight or close to a heater

Install the instrument in a location with stable temperatures that remain close to an average temperature of 23°C. Do not mount it in locations subject to direct sunlight or close to a heater. Doing so adversely affects the instrument.

• Locations with substantial amounts of oily fumes, steam, moisture, dust, or corrosive gases

The presence of oily fumes, steam, moisture, dust, or corrosive gases adversely affects the instrument. Do not mount the instrument in locations subject to any of these substances.

• Areas near electromagnetic field generating sources

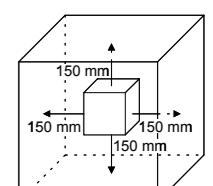
Do not place magnets or tools that generate magnetism near the instrument. If the instrument is used in locations close to a strong electromagnetic field generating source, the magnetic field may cause measurement errors.

• Locations where the display is difficult to see

The instrument uses an LCD for the display unit, and this can be difficult to see from extremely oblique angles. Mount the instrument in a location where it can be seen as much as possible from the front.

• Areas close to flammable articles

Absolutely do not place the instrument directly on flammable surfaces. If such a circumstance is unavoidable and the instrument must be placed close to a flammable item, provide a shield for it made of 1.43 mm thick plated steel or 1.6 mm thick unplied steel with a space of at least 150 mm between it and the instrument on the top, bottom, and sides.



• Areas subject to being splashed with water



Be sure to turn OFF the power supply to the controller before installing it on the panel to avoid an electric shock.

WARNING

YOKOGAWA

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■ Waste Electrical and Electronic Equipment (WEEE), Directive 2002/96/EC

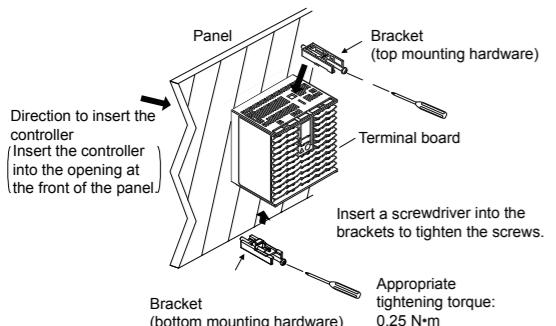
This is an explanation of how to dispose of this product based on Waste Electrical and Electronic Equipment (WEEE), Directive 2002/96/EC. This directive is only valid in the EU.

Marking

This product complies with the WEEE Directive (2002/96/EC) marking requirement.

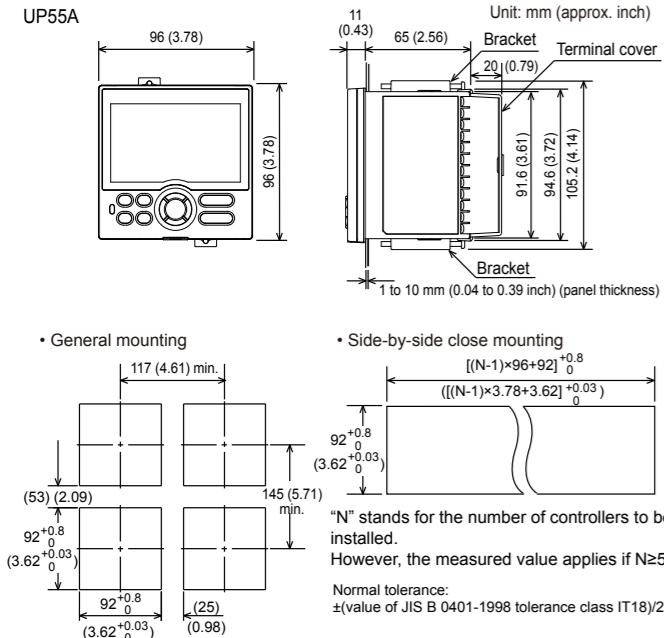
■ Mounting the Instrument Main Unit

- Provide an instrument panel steel sheet of 1 to 10 mm thickness.
After opening the mounting hole on the panel, follow the procedures below to install the controller:
- Insert the controller into the opening from the front of the panel so that the terminal board on the rear is at the far side.
 - Set the brackets in place on the top and bottom of the controller as shown in the figure below, then tighten the screws of the brackets. Take care not to overtighten them.



- Tighten the screws with appropriate tightening torque within 0.25 N·m. Otherwise it may cause the case deformation or the bracket damage.
- Make sure that foreign materials do not enter the inside of the instrument through the case's slit holes.

■ External Dimensions and Panel Cutout Dimensions

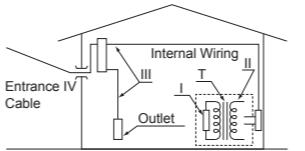


- The accuracy is that in the standard operating conditions: $23\pm2^\circ\text{C}$, $55\pm10\%\text{RH}$, and power frequency at 50/60 Hz.
- Note 1: $\pm0.3^\circ\text{C}$ ±1 digit in the range between 0 and 100°C , $\pm0.5^\circ\text{C}$ ±1 digit in the range between -100 and 200°C .
- Note 2: W: W-5% Re/W-25% Re(Hoskins Mfg. Co.). ASTM E988
- Input sampling (control) period: Select from 100 and 200 ms
 - Burnout detection: Functions at TC, RTD, and standard signal. Upscale, downscale, and off can be specified. For standard signal, burnout is determined to have occurred if it is 0.1 V or 0.4 mA or less.
 - Input bias current: 0.05 μA (for TC or RTD)
 - Measured current (RTD): About 0.16 mA
 - Input resistance: TC or mV input: 1 $\text{M}\Omega$ or more
V input: About 1 $\text{M}\Omega$
mA input: About 250 Ω

4. Hardware Specifications



This instrument is for Measurement Category I (CAT.I). Do not use it for measurements in locations falling under Measurement Categories II, III, and IV.



Category	Measurement category	Description	Remarks
I	CAT.I	For measurements performed on circuits not directly connected to MAINS.	-
II	CAT.II	For measurements performed on circuits directly connected to the low-voltage installation.	Appliances, portable equipment, etc.
III	CAT.III	For measurements performed in the building installation.	Distribution board, circuit breaker, etc.
IV	CAT.IV	For measurements performed at the source of the low-voltage installation.	Overhead wire, cable systems, etc.

■ Input Specifications

• Universal Input (Equipped as standard)

- Number of inputs: 1
- Input type, instrument range, and measurement accuracy: See the table below.

Input Type	Instrument Range		Accuracy
	°C	°F	
Thermocouple	K	-270.0 to 1370.0°C -450.0 to 2500.0°F	±0.1% of instrument range ±1 digit for 0°C or more
	J	-200.0 to 500.0°C -400.0 to 1200.0°C -270.0 to 400.0°C	±0.2% of instrument range ±1 digit for less than 0°C ±0.2% of instrument range ±1 digit for less than -200.0°C of thermocouple K ±0.2% of instrument range ±1 digit for less than -200.0°C of thermocouple T
	T	0.0 to 400.0°C -200.0 to 750.0°F	±1.0°C (15 to 35°C) ±1.5°C (-10 to 15°C and 35 to 50°C)
	B	0.0 to 1800.0°C -200.0 to 3300°F	±0.15% of instrument range ±1 digit for 400°C or more ±5% of instrument range ±1 digit for less than 400°C
	S	0.0 to 1700.0°C -200.0 to 3100°F	±0.15% of instrument range ±1 digit
	R	0.0 to 1700.0°C -200.0 to 3100°F	±0.15% of instrument range ±1 digit
	N	-200.0 to 1300.0°C -300.0 to 2400.0°F	±0.1% of instrument range ±1 digit ±0.25% of instrument range ±1 digit for less than 0°C
	E	-270.0 to 1000.0°C -450.0 to 1800.0°F	±0.1% of instrument range ±1 digit for 0°C or more
	L	-200.0 to 900.0°C -300.0 to 1600.0°F	±0.2% of instrument range ±1 digit for less than 0°C
	U	-200.0 to 400.0°C -200.0 to 1000.0°F	±1.5% of instrument range ±1 digit for less than -200.0°C of thermocouple E.
RTD	W	0.0 to 2300.0°C -32 to 4200°F	±0.2% of instrument range ±1 digit (Note 2)
	Platinel 2	0.0 to 1390.0°C 32.0 to 2500.0°F	±0.1% of instrument range ±1 digit
	PR20-40	0.0 to 1900.0°C 32 to 3400°F	±0.5% of instrument range ±1 digit for 800°C or more Accuracy is not guaranteed for less than 800°C.
	W97Re3-W75Re25	0.0 to 2000.0°C 32 to 3600°F	±0.2% of instrument range ±1 digit
	JPt100	-200.0 to 500.0°C -300.0 to 1000.0°F	±0.5°C of instrument range ±1 digit
	Pt100	-150.0 to 150.0°C -200.0 to 300.0°F	±0.2°C of instrument range ±1 digit
	JPt100	-200.0 to 850.0°C -300.0 to 1560.0°F	±0.1% of instrument range ±1 digit (Note 1)
	Pt100	-200.0 to 500.0°C -300.0 to 1000.0°F	±0.5°C of instrument range ±1 digit
	JPt100	-150.0 to 150.0°C -200.0 to 300.0°F	±0.2°C of instrument range ±1 digit
	Standard signal	0.40 to 2.000 V 1.000 to 5.000 V 4.00 to 20.00 mA	±0.1% of instrument range ±1 digit
DC voltage/current	0.000 to 2.000 V 0.000 to 10.00 V 0.000 to 20.00 mA -10.00 to 20.00 mV 0.0 to 100.0 mV	±0.1% of instrument range ±1 digit	

The accuracy is that in the standard operating conditions: $23\pm2^\circ\text{C}$, $55\pm10\%\text{RH}$, and power frequency at 50/60 Hz.

Note 1: $\pm0.3^\circ\text{C}$ ±1 digit in the range between 0 and 100°C , $\pm0.5^\circ\text{C}$ ±1 digit in the range between -100 and 200°C .

Note 2: W: W-5% Re/W-25% Re(Hoskins Mfg. Co.). ASTM E988

- Input sampling (control) period: Select from 100 and 200 ms
- Burnout detection: Functions at TC, RTD, and standard signal. Upscale, downscale, and off can be specified. For standard signal, burnout is determined to have occurred if it is 0.1 V or 0.4 mA or less.
- Input bias current: 0.05 μA (for TC or RTD)
- Measured current (RTD): About 0.16 mA
- Input resistance: TC or mV input: 1 $\text{M}\Omega$ or more
V input: About 1 $\text{M}\Omega$
mA input: About 250 Ω

• Allowable signal source resistance:

- TC or mV input: 250 Ω or less
Effects of signal source resistance: 0.1 $\mu\text{V}/\Omega$ or less
- DC voltage input: 2 k Ω or less
Effects of signal source resistance: About 0.01%/100 Ω

• Allowable wiring resistance:

- RTD input: Max. 150 Ω/wire (The conductor resistance between the three wires shall be equal.)
Wiring resistance effect: $\pm0.1^\circ\text{C}/10 \Omega$

• Allowable input voltage/current:

- TC, mV and RTD input: ±10 V DC
V input: ±20 V DC
mA input: ±40 mA

• Noise rejection ratio:

- Normal mode: 40 dB or more (at 50/60 Hz)
Common mode: 120 dB or more (at 50/60 Hz)
- For 100-240 V AC, the power frequency can be set manually.
- Automatic detection is also available.

• Reference junction compensation error:

- $\pm1.0^\circ\text{C}$ (15 to 35°C)
 $\pm1.5^\circ\text{C}$ (-10 to 15°C and 35 to 50°C)

• Applicable standards:

- JIS/IEC/DIN (ITS-90) for TC and RTD

• Auxiliary Analog Input

- Use: Remote setpoint setting, external compensating input, auxiliary input for computation, etc.
- Number of inputs: See the table of Model and Suffix Codes.
- Input type, instrument range, and measurement accuracy: See the table below.

Input Type	Instrument Range	Accuracy
Standard signal	0.400 to 2.000 V 1.000 to 5.000 V	±0.2% of instrument range ±1 digit ±0.1% of instrument range ±1 digit
DC voltage	0.000 to 2.000 V 0.000 to 10.00 V	±0.2% of instrument range ±1 digit ±0.1% of instrument range ±1 digit
DC voltage for high-input impedance	0.000 to 1.250 V	±0.1% of instrument range ±1 digit

• Input sampling (control) period:

- Same as universal input

• Input resistance:

- About 1 $M\Omega$
However, 10 $M\Omega$ or more for DC voltage for high-input impedance range

• Burnout detection:

- Functions at standard signal

Burnout is determined to have occurred if it is 0.1 V or less.

• Remote Input with Direct Input

- Number of inputs: See the table of Model and Suffix Codes.
- Input type, instrument range, and measurement accuracy: Same as universal input except the table below.

Input Type	Instrument Range		Accuracy
	°C	°F	
4-wire RTD	JPt100	-200.0 to 500.0°C -300.0 to 1000.0°F	±0.5°C of instrument range ±1 digit
	Pt100	-150.0 to 150.0°C -200.0 to 300.0°F	±0.2°C of instrument range ±1 digit
	JPt100	-200.0 to 850.0°C -300.0 to 1560.0°F	±0.1% of instrument range ±1 digit (Note 1)
	Pt100	-200.0 to 500.0°C -300.0 to 1000.0°F	±0.5°C of instrument range ±1 digit
	JPt100	-150.0 to 150.0°C -200.0 to 300.0°F	±0.2°C of instrument range ±1 digit
	Standard signal	0.400 to 2.000 V 1.000 to 5.000 V 4.00 to 20.00 mA	±0.1% of instrument range ±1 digit
	DC voltage/current	0.000 to 2.000 V 0.000 to 10.00 V 0.000 to 20.00 mA -10.00 to 20.00 mV 0.0 to 100.0 mV	±0.1% of instrument range ±1 digit

Note 1: $\pm0.5^\circ\text{C}$ ±1 digit in the range between -200.0 and 500.0°C/-300.0 and 1000.0°F.

• Input sampling (control)

Safety and EMC Standards

• Safety: Compliant with IEC/EN61010-1 (CE), approved by CAN/CSA C22.2 No.61010-1 (CSA), approved by UL61010-1.

Installation category: CAT. II Pollution degree: 2

Measurement category: I (CAT. I)

Rated measurement input voltage: Max. 10 V DC

Rated transient overvoltage: 1500 V (Note)

Note: This is a reference safety standard value for Measurement Category I of IEC/EN/CSA/UL61010-1. This value is not necessarily a guarantee of instrument performance.

• EMC Conformity standards:

CE marking

EN61326-1 Class A, Table 2 (For use in industrial locations)

EN61326-2-3

EN 55011 Class A, Group1

EN 61000-3-2 Class A

EN 61000-3-3

C-tick mark

EN 55011 Class A, Group1

The instrument continues to operate at a measurement accuracy of within ±20% of the range during testing.

Construction, Installation, and Wiring

• Dust-proof and drip-proof: IP56 (for front panel) (Not available for side-by-side close mounting.)

• Material: Polycarbonate (Flame retardancy: UL94V-0)

• Case color: White (Light gray) or Black (Charcoal gray light)

• Weight: 0.5 kg or less

• External dimensions (mm): 96 (W) × 96 (H) × 65 (depth from the panel face) (Depth except the projection on the rear panel)

• Installation: Direct panel mounting; mounting bracket, one each for upper and lower mounting

• Panel cutout dimensions (mm): 92^{+0.8/0} (W) × 92^{+0.8/0} (H)

• Mounting attitude: Up to 30 degrees above the horizontal. No downward titling allowed.

• Wiring: M3 screw terminal with square washer (for signal wiring and power wiring)

Power Supply Specifications and Isolation

• Power supply:

Rated voltage: 100-240 V AC (+10%/-15%), 50/60 Hz

24 V AC/DC (+10%/-15%) (for /DC option)

• Power consumption: 18 VA (DC:9 VA, AC: 14 VA if /DC option is specified)

• Data backup: Nonvolatile memory

• Power holdup time: 20 ms (for 100 V AC drive)

• Withstanding voltage

Between primary terminals and secondary terminals: 2300 V AC for 1 minute

Between primary terminals: 1500 V AC for 1 minute

Between secondary terminals: 500 V AC for 1 minute

(Primary terminals: Power* and relay output terminals; Secondary terminals: Analog I/O signal terminals, contact input terminals, communication terminals and functional grounding terminals.)

*: Power terminals for 24V AC/DC models are the secondary terminals.

• Insulation resistance: Between power supply terminals and a grounding terminal 20 MΩ or more at 500 V DC

• Isolation specifications

PV (universal) input terminals	
Remote (universal) input terminals with direct input / Remote input terminals	
Aux. analog (AIN2) input terminals	
Aux. analog (AIN4) input terminals	
Control, retransmission (analog) output terminals (not isolated between the analog output terminals)	
Valve position (feedback) input terminals	
Control relay (contact point c) output terminals	
PV event-1 relay (contact point a) output terminals	
PV event-2 relay (contact point a) output terminals	
PV event-3 relay (contact point a) output terminals	
Position proportional relay output terminals	
Contact input terminals (all)	
RS-485 communication terminals (2 ports)	
Contact output (transistor) terminals	
Ethernet communication terminal	
PROFIBUS-DP/DeviceNet/CC-Link communication terminals	
Current transformer input terminals	

The circuits divided by lines are insulated mutually.

Environmental Conditions

Normal Operating Conditions:

- Ambient temperature: -10 to 50°C (-10 to 40°C for side-by-side close mounting) For the CC-Link option, 0 to 50 °C (0 to 40 °C for side-by-side close mounting)
 - Ambient humidity: 20 to 90% RH (no condensation allowed)
 - Magnetic field: 400 A/m or less
 - Continuous vibration at 5 to 9 Hz: Half amplitude of 1.5 mm or less, 1oct/min for 90 minutes each in the three axis directions
 - Continuous vibration at 9 to 150 Hz: 4.9 m/s² or less, 1oct/min for 90 minutes each in the three axis directions
 - Short-period vibration: 14.7 m/s², 15 seconds or less
 - Shock: 98 m/s² or less, 11 ms
 - Altitude: 2000 m or less above sea level
 - Warm-up time: 30 minutes or more after the power is turned on
 - Startup time: Within 10 seconds
- *: The LCD (liquid crystal display) is used for a display portion of this product. The LCD has a characteristic that the display action becomes late at the low temperature. However, the control function is not affected.

Transportation and Storage Conditions:

- Temperature: -25 to 70°C
- Temperature change rate: 20°C/h or less
- Humidity: 5 to 95% RH (no condensation allowed)

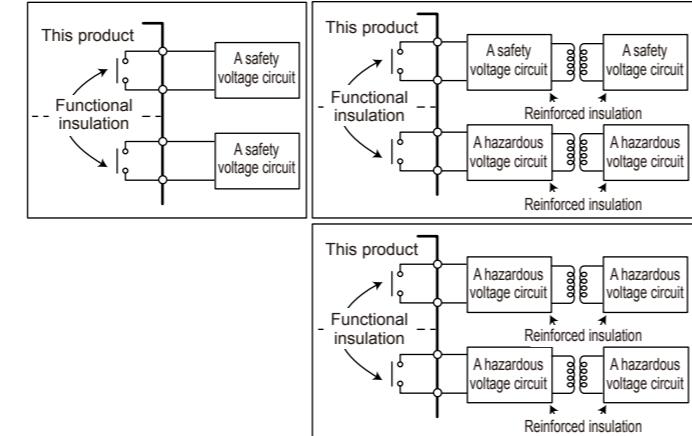
Effects of Operating Conditions

- Effect of ambient temperature:
 - Voltage or TC input: ±1 µV/°C or ±0.01% of F.S./°C, whichever is larger
 - Current input: ±0.01% of F.S./°C
 - RTD input: ±0.05°C/°C (ambient temperature) or less
 - Analog output: ±0.02% of F.S./°C or less
- Effect of power supply voltage fluctuation
 - Analog input: ±0.05% of F.S. or less
 - Analog output: ±0.05% of F.S. or less (Each within rated voltage range)

5. How to Connect Wires



- Wiring work must be carried out by a person with basic electrical knowledge and practical experience.
- Be sure to turn OFF the power supply to the controller before wiring to avoid an electric shock. Use a tester or similar device to ensure that no power is being supplied to a cable to be connected.
- As a safety measure, always install a circuit breaker (an IEC 60947-compatible product, 5 A, 100 V or 220 V AC) in an easily accessible location near the instrument. Moreover, provide indication that the switch is a device for turning off the power to the instrument.
- Install the power cable keeping a distance of more than 1 cm from other signal wires.
- The power cable is required to meet the IEC standards concerned or the requirements of the area in which the instrument is being installed.
- Wiring should be installed to conform to NEC (National Electrical Code: ANSI/NFPA-70) or the wiring construction standards in countries or regions where wiring will be installed.
- For control relay output, alarm relay output, and power terminal connections, use heat-resistant cables.
- Since the insulation provided to each relay output terminal is Functional insulation, provide Reinforced insulation to the external of the device as necessary. (Refer to the drawing below.)

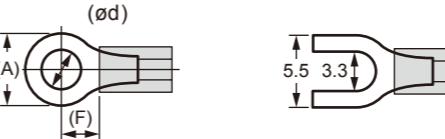


- CAUTION**
- When connecting two or more crimp-on terminal lugs to the single terminal block, bend the crimp-on terminal lugs before tightening the screw.
 - Note that the wiring of two or more crimp-on terminal lugs to the single high-voltage terminal of the power supply and relay, etc. does not comply with the safety standard.



- Provide electricity from a single-phase power supply. If the power is noisy, install an isolation transformer on the primary side, and use a line filter on the secondary side. When measures against noise are taken, do not install the primary and secondary power cables close to each other.
- If there is a risk of external lightning surges, use a lightning arrester etc.
- For TC input, use shielded compensating lead wires for wiring. For RTD input, use shielded wires that have low conductor resistance and cause no significant differences in resistance between the three wires.
- Since the control output relay has a life span (resistance load of 100,000 times), use the auxiliary relay to perform ON/OFF control.
- The use of inductance (L) loads such as auxiliary relays, motors and solenoid valves causes malfunction or relay failure; always insert a CR filter for use with alternating current or a diode for use with direct current, as a spark-removal surge suppression circuit, into the line in parallel with the load.
- After completing the wiring, the terminal cover is recommended to use for the instrument.

● Recommended Crimp-on Terminal Lugs



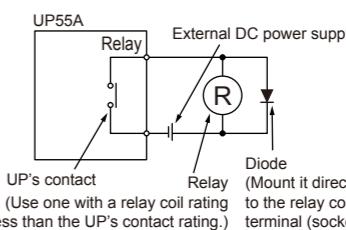
Recommended tightening torque: 0.6 N·m
Applicable wire size: Power supply wiring 1.25 mm² or more

Applicable terminal lug	Applicable wire size mm ² (AWG#)	(ø d)	(A)	(F)
M3	0.25 to 1.65 (22 to 16)	3.3	5.5	4.2

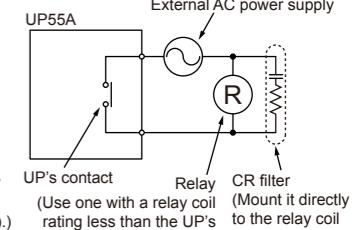
● Cable Specifications and Recommended Cables

Purpose	Name and Manufacturer
Power supply, relay contact outputs	600 V Grade heat-resistant PVC insulated wires, JIS C 3317(HIV), 0.9 to 2.0 mm ²
Thermocouple	Shielded compensating lead wires, JIS C 1610
RTD	Shielded wires (three/four conductors), UL2482 (Hitachi Cable)
Other signals (other than contact input/output)	Shielded wires
Other signals (contact input/output)	Unshielded wires
RS-485 communication	Shielded wires
Ethernet communication	100 BASE-TX (CAT-5)10 BASE-T
PROFIBUS-DP communication	Dedicated cable for PROFIBUS-DP (Shielded two-wires)
DeviceNet communication	Dedicated cable for DeviceNet (Shielded five-wires)
CC-Link communication	Dedicated cable for CC-Link (Shielded three-wires)
PROFIBUS-DP/CC-Link Connector (wiring side) (Part number: A1987JT)	
DeviceNet Connector (wiring side) (Part number: L4502BW)	
Recommended tightening torque: 0.5 to 0.6 N·m	

DC Relay Wiring



AC Relay Wiring

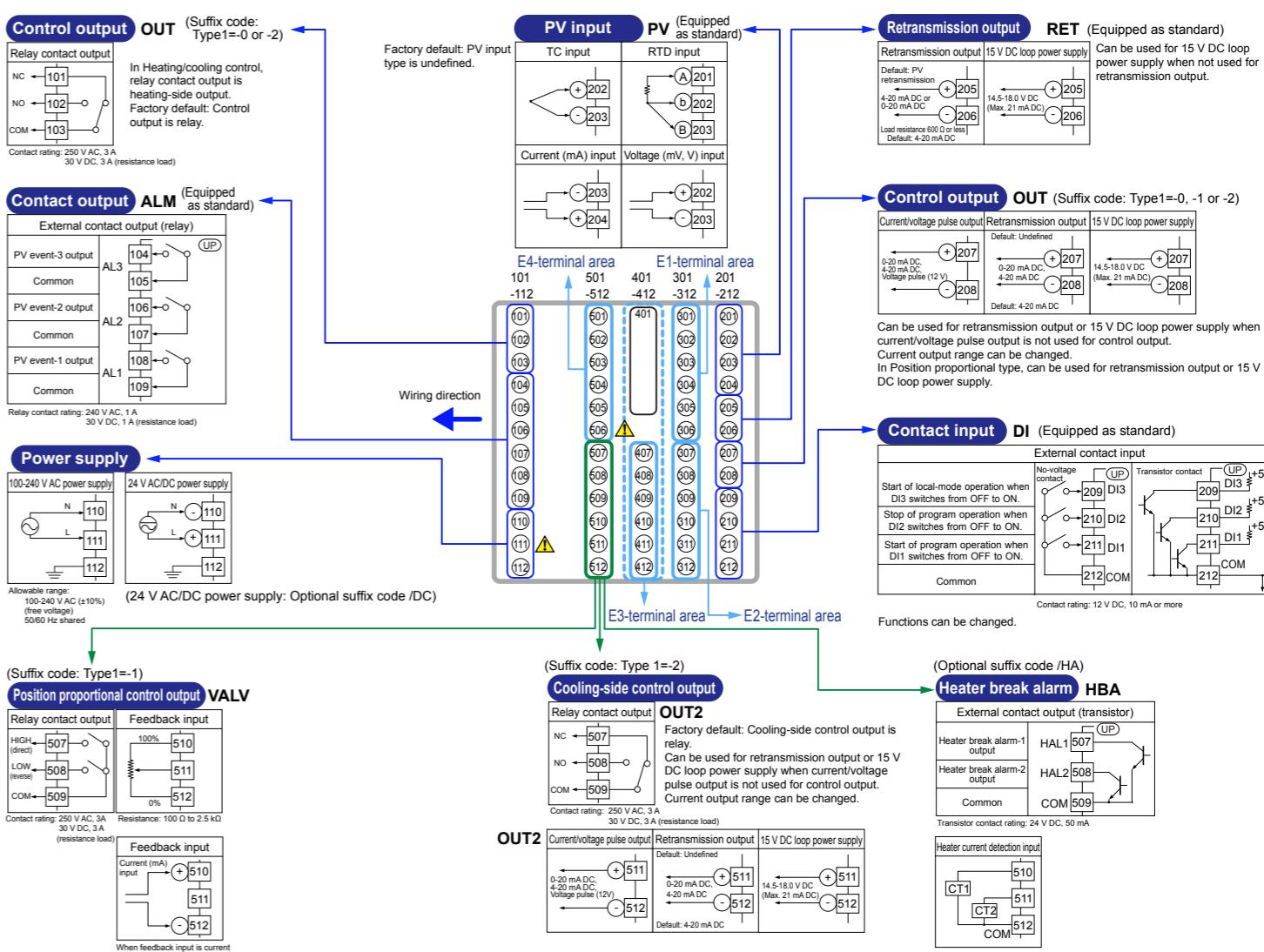


6. Terminal Wiring Diagrams

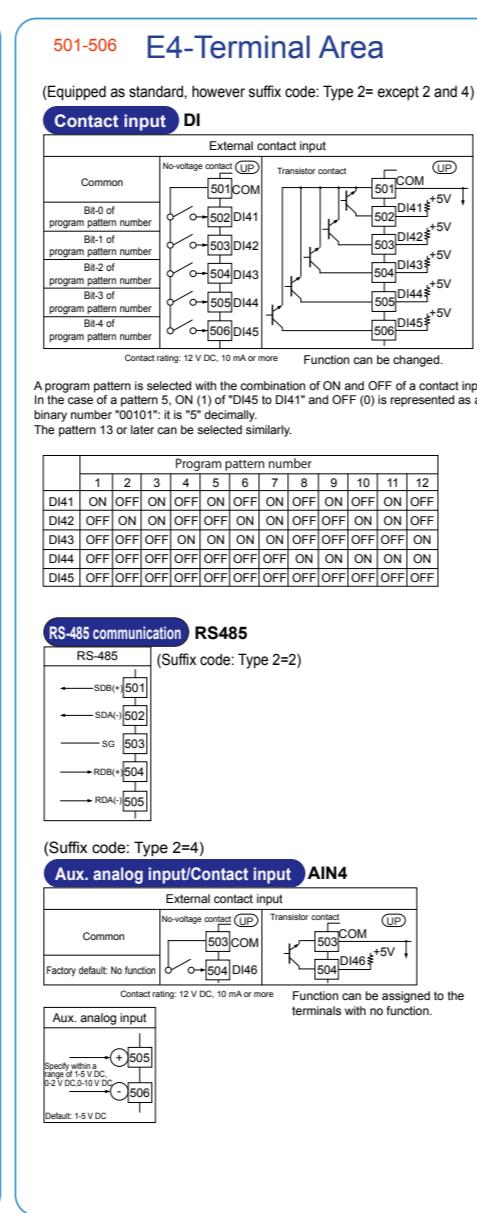
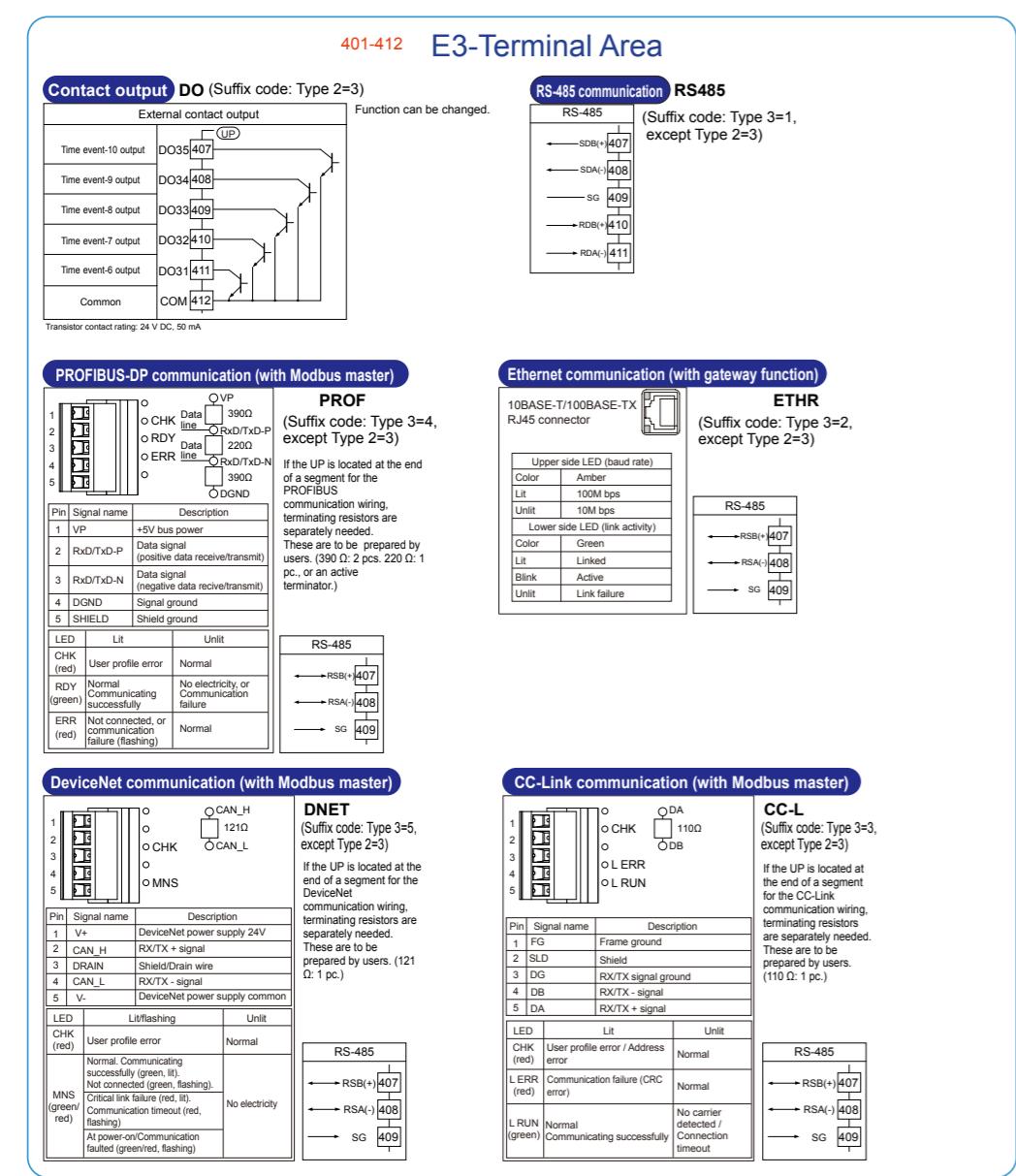
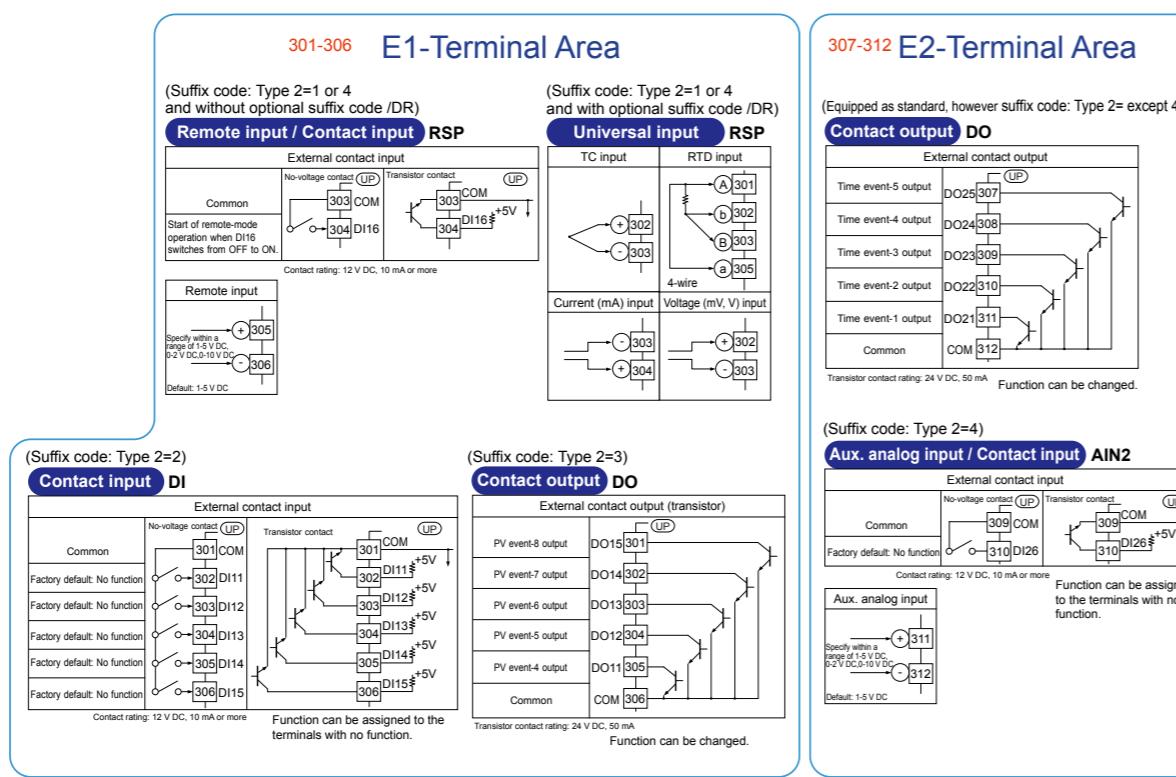
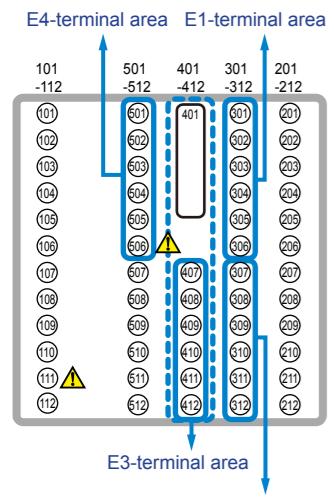


- Do not use an unassigned terminal as the relay terminal.
- Do not use a 100-240 V AC power supply for the 24 V AC/DC model; otherwise, the instrument will malfunction.

UP55A



■ UP55A (Continued from page 3)



[Operations 13. Troubleshooting] ■ Errors at Power On

The errors shown below may occur in the fault diagnosis when the power is turned on. (For details of Setpoint display and input/output action when each error occurs, see User's Manual (CD-ROM).)

PV display (Operation Display)	Setpoint display (Operation Display)	Status indicator (Operation Display)	Parameter that displays error details	Error description	Cause and diagnosis	Remedy
Indication off	Indication off	—	—	Faulty MCU RAM / MCU ROM	MCU RAM / MCU ROM are failed.	Faulty. Contact us for repair.
ERR	SYS - - - -	—	Setup parameter (PA.ER)	System data error	System data is corrupted.	Faulty. Contact us for repair.
	PAR 0004 (for user default value error only)			User (parameter) default value error	User parameter is corrupted. Initialized to factory default value.	Check and reconfigure the initialized setting parameters. Error indication is erased when the power is turned on again.
	PAR 0010 (for setup parameter error only)			Setup parameter error	Setup parameter data is corrupted. Initialized to user default value.	
	PAR 0020 (for operation parameter error only)			Operation parameter error	Operation parameter data is corrupted. Initialized to user default value.	
	PAR 0040 (for program pattern error only)			Program pattern error	Program pattern data is corrupted. All program patterns are deleted.	
	SLOT 0017 (0017: Error occurs to all hardware of E1 to E4-terminal areas.)		Setup parameter (OP.ER)	Nonresponding hardware of extended function (E1 to E4-terminal areas)	Inconsistency of system data and hardware of extended function. Nonresponding communication between hardware of extended function (E1 to E4-terminal areas).	Faulty. Contact us for repair.
	Normal indication	Rightmost decimal point on PV display blinks. Rightmost decimal point on Symbol display blinks.	Setup parameter (PA.ER)	Calibration value error	Initialized to calibrated default value because of corrupted factory default value.	Faulty. Contact us for repair.
Normal indication	Normal indication	LADDER lamp blinks		Faulty FRAM	Data writing (storing) to FRAM is impossible.	
Normal indication	0.000 00000 (Decimal point on the left of the Symbol display blinks)	—	Setup parameter (OP.ER)	Corrupted ladder program	Ladder program is corrupted. Operates without ladder program.	Download the ladder program again.
Normal indication	0.000 00000 (Decimal point on the left of the Symbol display blinks)	—	Setup parameter (OP.ER)	User profile error	User profile is corrupted.	Download the user profile again.

[Operations 13. Troubleshooting] ■ Errors during Operation

The errors shown below may occur during operation. (For input/output action when each error occurs, see User's Manual (CD-ROM).)

PV display (Operation Display)	Setpoint display (Operation Display)	Status indicator (Operation Display)	Parameter that displays error details	Error description	Cause and diagnosis	Remedy
AD.ERR	Normal indication (Note)	—	Setup parameter (AD1.E)	Analog input terminal ADC error •PV input •RSP input (E1-terminal area) •AIN2 input (E2-terminal area) •AIN4 input (E4-terminal area)	Analog input terminal AD value error	Faulty. Contact us for repair.
RJC.E (Displays RJC, E and PV alternately.)	Normal indication (Note)	—	Setup parameter (AD1.E)	Universal input terminal RJC error •PV input •RSP input (E1-terminal area)	Universal input terminal RJC error	Faulty. Contact us for repair. Set the parameter RJC to OFF to erase error indication.
B.OUT	Normal indication (Note)	—	Setup parameter (AD1.E)	Analog input terminal burnout error •PV input •RSP input (E1-terminal area) •AIN2 input (E2-terminal area) •AIN4 input (E4-terminal area)	Analog input terminal sensor burnout	Check wiring and sensor. Error indication is erased in normal operation.
			Setup parameter (PV1.E / PV2.E)	PV input burnout error (Loop 1, Loop 2)	Burnout of analog input connected to PV	Check wiring and sensor of connected analog input terminals. Error indication is erased in normal operation.
OVER -OVER	Normal indication	—	Setup parameter (PV1.E / PV2.E)	PV input over-scale PV input under-scale (PV values out of -5 to 105%) (Loop 1, Loop 2)	PV input is out of -5 to 105%. Also occurs when the data out of range which is the ladder calculation result is input.	Check analog input value or ladder program.
Normal indication	Normal indication	—	Setup parameter (PV1.E)	RSP input burnout error (Loop 1)	Burnout of analog input connected to RSP	Check wiring and sensor. Error indication is erased in normal operation.
Normal indication	RSP B.OUT	—	Setup parameter (PV1.E)	Burnout error when RSP input is used for control (Loop 1)	Burnout of analog input connected to RSP when RSP is used for control computation	Check wiring and sensor. Error indication is erased in normal operation.
Normal indication	OUT - - - -	—	Setup parameter (AD2.E)	Feedback input resistor/current burnout	Feedback input burnout	Check wiring of feedback input resistor/ current. Error indication is erased in normal operation.
Normal indication	Normal indication	LADDER lamp blinks	Setup parameter (LA.ER)	Ladder calculation overflow	Floating point computation for ladder calculation is infinite.	Check the ladder program.
				Load factor over 100%	Computation does not end within the control period. (When the load factor is 100% or more, and the computation does not end within the control period.)	Change the control period or reduce the number of steps for the ladder program.
				Load factor over 200% (Forced end)	Computation does not end within the control period (load factor is 200% or more).	Change the control period or reduce the number of steps for the ladder program.
				Ladder program error	Ladder program is corrupted.	Download the ladder program again. If the error indication is still not erased, there is a fault. Contact us for repair.
				Peer-to-peer communication error	Peer-to-peer communication error	Check that the target devices are connected correctly. Recovery at normal receipt.
AT.E	Normal indication	—	Setup parameter (PV1.E/PV2.E)	Auto-tuning time-out (Loop 1, Loop 2)	Auto-tuning does not end even when 24 hours have elapsed after the start of tuning.	Check the process. Hold down any key to erase the error indication
VAT.E	Normal indication	—	Setup parameter (AD2.E)	Valve position automatic adjustment error	Fully-closed valve position is equal to or larger than the fully-open valve position after automatic valve position adjustment is performed.	Check wiring and valve. Hold down any key to erase the error indication.
Normal indication	0.000 00000 (Decimal point on the left of the Symbol display blinks)	—	Setup parameter (OP.ER)	Communication error (RS-485 communication)	Framing parity error Buffer overflow Inter-character time-out Checksum error (PC link communication with checksum) CRC check error (Modbus/RTU) LRC check error (Modbus/ASCII)	Check the communication parameters. Recovery at normal receipt. Hold down any key to stop blinking.
Normal indication	0.000 00000 (Decimal point on the left of the Symbol display blinks)	—	Setup parameter (OP.ER)	User profile error	User profile is corrupted.	Download the user profile again.
Normal indication	Normal indication	Rightmost decimal point on Symbol display blinks.	Setup parameter (PA.ER)	Faulty FRAM	Writing (storing) data to FRAM is impossible.	Faulty. Contact us for repair.
Undefined	Undefined	—	—	Faulty MCU / DCU (ROM / RAM error, corrupted)	MCU / DCU is corrupted.	Faulty. Contact us for repair.

Note: When an error occurs in input shown in Analog input display (Operation display), Setpoint display shows the same symbol as the PV display.

Operation Guide

UP55A
Program Controller
Operation Guide for Single-loop Control



Initial Settings

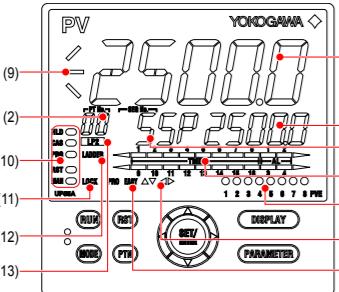
YOKOGAWA
Yokogawa Electric Corporation

This operation guide describes basic settings and operations of the UP55A. For details of each function, see the electronic manual contained in the provided CD-ROM. The scrolling guide is displayed on PV display in the Parameter Setting Display. This guide can be turned on/off with the MODE key.

Contents

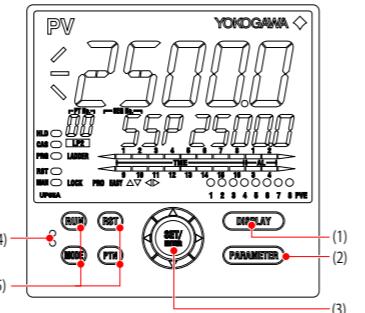
- Names and Functions of Display Parts
- Setup Procedure
- Quick Setting Function (Setting of Input and Output)
- Adjusting Valve Position Automatically (for a Position Proportional Type Controller Only)
- Setting Alarm Type
- Setting Alarm Setpoint

1. Names and Functions of Display Parts



(2) + (3) + (4) : Setpoint display

No. in figure	Name	Description												
(1)	PV display (white or red)	Displays PV. Displays an error code if an error occurs. Displays the scrolling guide in the Menu Display and Parameter Setting Display when the guide display ON/OFF is set to ON.												
(2)	Group display (pattern number) (green)	1 to 30 represent pattern numbers in the Operation Display. Displays a group number ('1' to '8' or 'R') and terminal area (E1 to E4) in the Parameter Setting Display.												
(3)	Symbol display (orange)	Displays a parameter symbol.												
(4)	Data display (orange)	Displays a parameter setpoint and menu symbol.												
(5)	Bar-graph display (event, alarm) (orange)	Displays the event status and the segment position in the Operation Display. (Default values: Time event status, Alarm status) Displays control output value (OUT) and measured input value (PV). The data to be displayed can be set by the parameter.												
(6)	Event indicator (orange)	Lit when the PV events occur. Event displays can be set by the parameter.												
(7)	Key navigation indicator (green)	Lit or blinks when the Up/Down or Left/Right arrow key operation is possible.												
(8)	Parameter display level indicator (green)	Displays the setting conditions of the parameter display level function. <table border="1"><thead><tr><th>PARAMETER DISPLAY LEVEL</th><th>EASY</th><th>PRO</th></tr></thead><tbody><tr><td>Easy setting mode</td><td>Lit</td><td>Unit</td></tr><tr><td>Standard setting mode</td><td>Unit</td><td>Unit</td></tr><tr><td>Professional setting mode</td><td>Unit</td><td>Lit</td></tr></tbody></table>	PARAMETER DISPLAY LEVEL	EASY	PRO	Easy setting mode	Lit	Unit	Standard setting mode	Unit	Unit	Professional setting mode	Unit	Lit
PARAMETER DISPLAY LEVEL	EASY	PRO												
Easy setting mode	Lit	Unit												
Standard setting mode	Unit	Unit												
Professional setting mode	Unit	Lit												
(9)	Program monitor (green)	Displays the status of increment, constancy, and decrement of the program setpoint. Lit when a program setpoint is increasing. Lit when a program setpoint is constant. Lit when a program setpoint is decreasing.												
(10)	Status indicator (green and red)	Displays the operating conditions and control status. <table border="1"><thead><tr><th>Indicator</th><th>Description</th></tr></thead><tbody><tr><td>HLD</td><td>Lit when in hold mode (HLD).</td></tr><tr><td>CAS</td><td>Lit when in cascade mode (CAS).</td></tr><tr><td>PRG</td><td>Lit when in program operation mode (PRG). Lit while the Starting time of program operation (S.TM) is available.</td></tr><tr><td>RST</td><td>Lit when in reset mode (RST).</td></tr><tr><td>MAN</td><td>Lit when in manual mode (MAN). Blinks during auto-tuning.</td></tr></tbody></table>	Indicator	Description	HLD	Lit when in hold mode (HLD).	CAS	Lit when in cascade mode (CAS).	PRG	Lit when in program operation mode (PRG). Lit while the Starting time of program operation (S.TM) is available.	RST	Lit when in reset mode (RST).	MAN	Lit when in manual mode (MAN). Blinks during auto-tuning.
Indicator	Description													
HLD	Lit when in hold mode (HLD).													
CAS	Lit when in cascade mode (CAS).													
PRG	Lit when in program operation mode (PRG). Lit while the Starting time of program operation (S.TM) is available.													
RST	Lit when in reset mode (RST).													
MAN	Lit when in manual mode (MAN). Blinks during auto-tuning.													
(11)	Security indicator (red)	Lit if a password is set. The setup parameter settings are locked.												
(12)	Ladder operation indicator (green)	Lit while the ladder program operation is executed.												
(13)	Loop 2 indicator (LP2 lamp) (green)	Lit when the control mode is Cascade control. In the Operation Display, the LP2 lamp is lit while the Loop-2 data is displayed on Setpoint display. In the Parameter Setting Display, the LP2 lamp indicates the loop of displayed menu symbol or parameter symbol. The LP2 lamp is lit while the Loop-2 menu symbol or parameter symbol is displayed.												

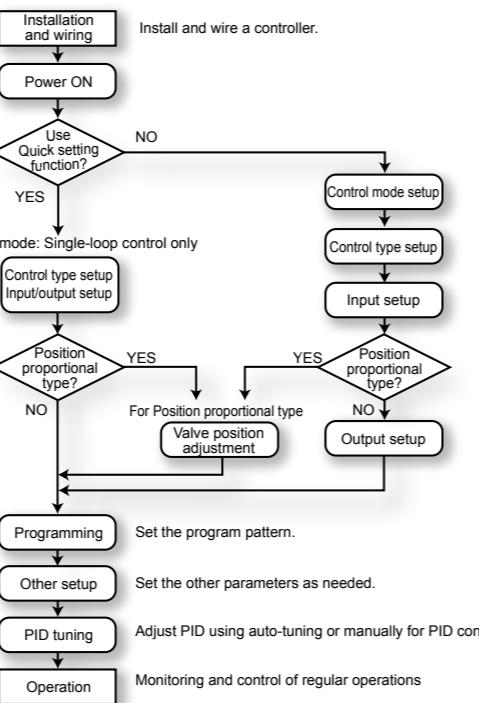


No. in figure	Name	Description
(1)	DISPLAY key	Used to switch the Operation Displays. Press the key in the Operation Display to switch the provided Operation Displays. Press the key in the Menu Display or Parameter Setting Display to return to the Operation Display.
(2)	PARAMETER key	Hold down the key for 3 seconds to move to the Operation Parameter Setting Display. Hold down the key and the Left arrow key simultaneously for 3 seconds to move to the Setup Parameter Setting Display. Press the key in the Parameter Setting Display to return to the Menu Display. Press the key once to cancel the parameter setting (setpoint is blinking).
(3)	SET/ENTER key Up/Down/Left/Right arrow keys	SET/ENTER key Press the key in the Menu Display to move to the Parameter Setting Display of the Menu. Press the key in the Parameter Setting Display to transfer to the parameter setting mode (setpoint is blinking), and the parameter can be changed. Press the key during parameter setting mode to register the setpoint. Up/Down/Left/Right arrow keys Press the Left/Right arrow keys in the Menu Display to switch the Displays. Press the Up/Down/Left/Right arrow keys during parameter setting mode (setpoint is blinking) to change a setpoint. Press the Left/Right arrow keys during parameter setting mode (setpoint is blinking) to move between digits according to the parameter.
(4)	Light-loader interface	It is the communication interface for the adapter cable used when setting and storing parameters from a PC. The LL50A Parameter Setting Software (sold separately) is required.
(5)	RUN key RST key MODE key PTN key	RUN key: Press the RUN key for 1 second while an operation display is shown starts the program pattern operation. RST key: Press the RST key for 1 second while an operation display is shown stops the program pattern operation. MODE key: Presents a display for switching between the HOLD, ADVANCE, PROG, RESET, LOCAL, REMOTE and AUTO/MAN. In order to change the operation mode, press the SET/ENTER key while the setpoint is blinking. PTN key: A program pattern number can be selected during the operation except the program pattern operation. (The program pattern number displayed on the Group display blinks.) When the PTN key is pressed while the program pattern number is blinking, the blinking stops. Users can assign functions to the key using parameters.

Note: The communication connector (maintenance port) for LL50A Parameter Setting Software is on the top of the unit.

2. Setup Procedure

The following flowchart shows the setup procedure for UP55A.



3. Quick Setting Function (Setting of Input and Output)

The Quick setting function is a function to easily set the basic function of the controller.

Turn on the controller to start the Quick setting function.

This function allows you to easily set the control type, input, and output, and quickly start the control action.

The items (parameters) to be set by Quick setting function are as follows.

- (1) Control type (PID control, Heating/cooling control, etc.)
- (2) Input function (PV input type, range, scale (at voltage input), etc.)
- (3) Output function (control output type and cycle time)

After turning on the controller, first decide whether or not to use the Quick setting function.

The Quick setting function can be used only when the control mode is Single-loop control. For other control modes, set the functions without using the Quick setting function.

Operation in Initial Display

- Press the SET/ENTER key while YES is displayed to start the Quick setting function.
- If you change YES to NO and press the SET/ENTER key, Operation Display will appear without starting the Quick setting function.

Operation for Setting

- To select the parameter setting displayed as the initial value, press the Down arrow key to move to the next parameter.
- To change and set the parameter setting, press the SET/ENTER key to start the setpoint blinking. The blinking state allows you to make changes (setting mode). Use the Up/Down/Left/Right arrow keys to change the setpoint. Press the SET/ENTER key to register the setting.

Making Settings Using Quick Setting Function

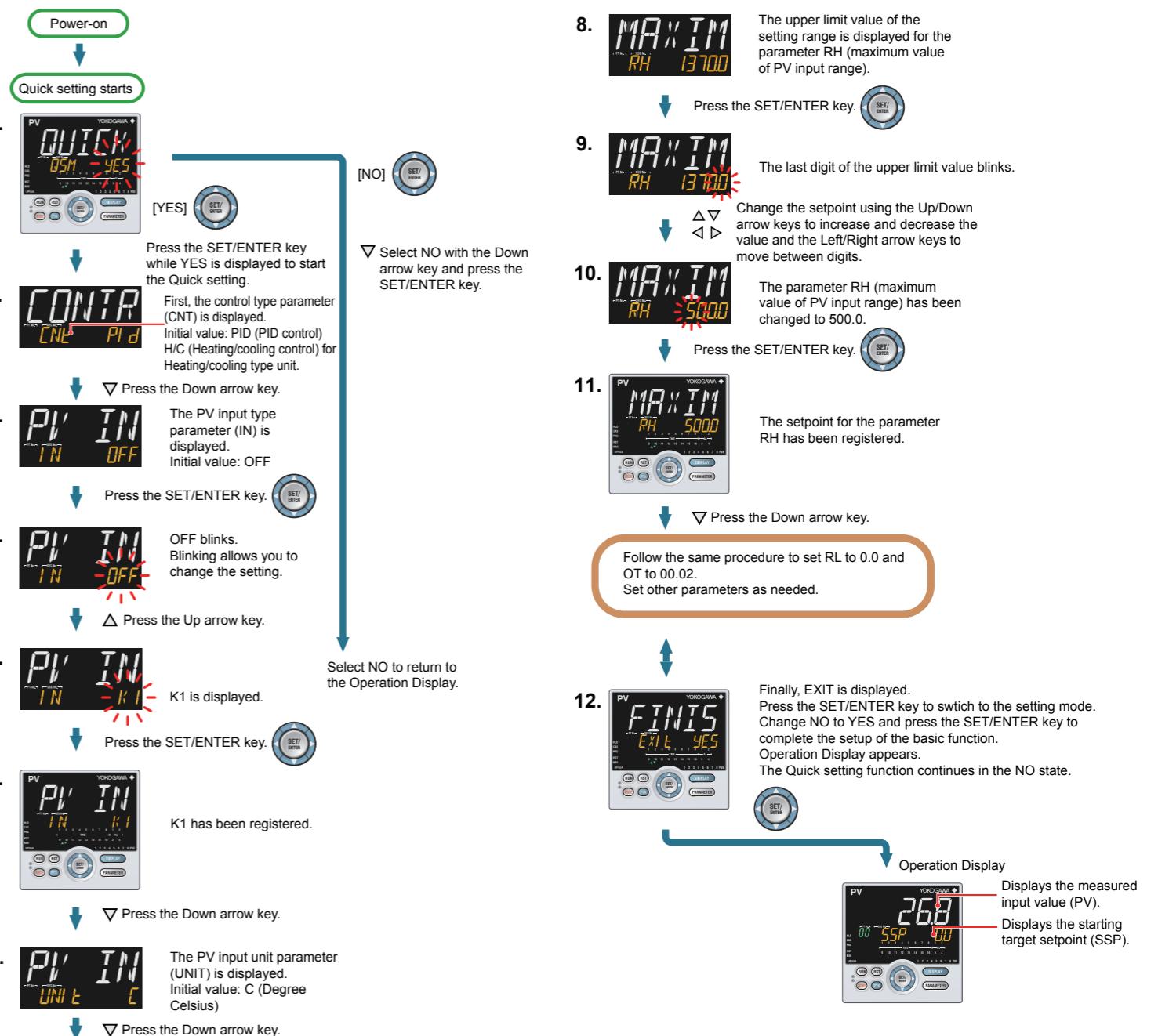
Example: Setting to PID control, thermocouple type K (range of 0.0 to 500.0 °C), and current control output

For the detailed procedure and switching of displays, see "Flow of Quick Setting Function" below. For the parameters to set, see the next page.

- Press the SET/ENTER key while YES for QSM (Quick setting mode) is displayed.
- Set the control type parameter (CNT) to PID (PID control).
- Set the PV input type parameter (IN) to K1 (-270.0 to 1370.0 °C).
- Set the PV input unit parameter (UNIT) to C (Degree Celsius).
- Set the maximum value of PV input range parameter (RH) to 500.0.
- Set the minimum value of PV input range parameter (RL) to 0.0.
- Set the output type selection parameter (OT) to OUT terminals (current).
- Finally, EXIT is displayed. Change NO to YES and press the SET/ENTER key to complete the setup. Operation Display appears.

■ Flow of Quick Setting Function

In Quick setting mode, the parameter guide appears on PV display.
This guide can be turned on/off with the MODE key.



Programming

YOKOGAWA ♦
Yokogawa Electric Corporation

This operation guide describes basic program settings of the UP55A. For details of each function, see the electronic manual contained in the provided CD-ROM. The scrolling guide is displayed on PV display in the Parameter Setting Display. This guide can be turned on/off with the MODE key. (The scrolling guide is OFF when displaying the Program parameter setting display first.)

Contents

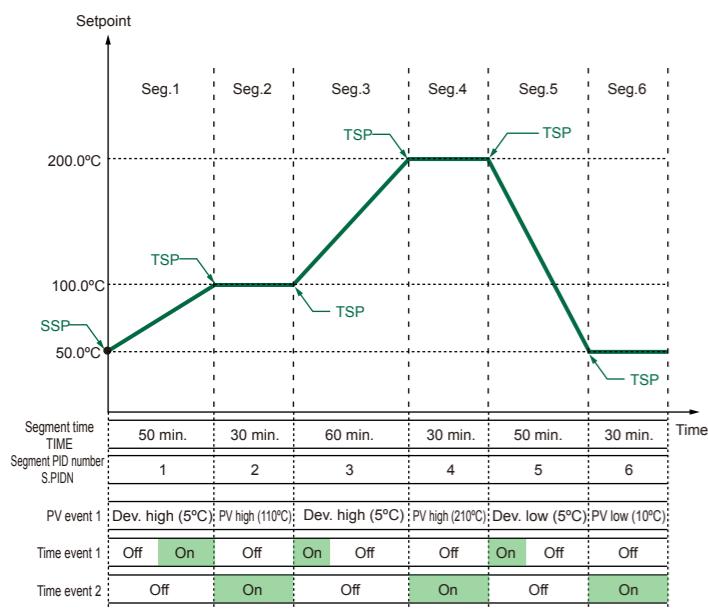
1. Overview of Program Patterns
2. Creating Program Patterns
3. Program Pattern Setup Charts

1. Overview of Program Patterns

- The programming example given here demonstrates how to do the tasks outlined below.
- 1) Program the controller to start program operation at 50.0°C and raise the temperature up to 100.0°C in 50 minutes.
 - 2) When the temperature reaches 100.0°C, keep it at this level for 30 minutes.
 - 3) Raise the temperature up to 200.0°C in 60 minutes.
 - 4) When the temperature reaches 200.0°C, keep it at this level for 30 minutes.
 - 5) Lower the temperature to 50.0°C in 50 minutes.
 - 6) When the temperature reaches 50.0°C, keep it at this level for 30 minutes.

PV input ranges are following:
Maximum value of PV input range: 250.0°C
Minimum value of PV input range: 0.0°C
PV input unit: C

Zone PID selection (ZON): Segment PID selection (0)
Segment setting method (SEG.T): Segment time setting (TIME)
Program time unit (TMU): hour.minute (HH.MM)



The display symbols of the parameters, TSP (Final target setpoint), TIME (Segment time setting), and S.PID (Segment PID number selection) are the same in each segment. However, the segment can be recognized by the number displayed on the Symbol display.

See User's Manual for the Wait and Repeat actions, Zone PID, Start of program operation (Start code), Changing operation mode at segment switching (Junction code), Local mode, and Remote mode.

2. Creating Program Patterns

The following operating procedure describes an example of creating the program discussed in "1. Overview of Program Patterns."

CAUTION
Note that the program patterns are all deleted if the settings change after creating program patterns.
Be sure to check the PV input range, Program time unit (TMU), and Segment setting method (SEG.T) before creating.

1. Show the Operation Display.
RST lamp is lit.
Hold down the keys for 3 seconds.
2. MODE menu is displayed.
Press the Right arrow key.
3. PROG menu is displayed.
Press the SET/ENTER key.
4. PTNO.
Change the setpoint using the Up/Down arrow keys to increase and decrease the value and the Left/Right arrow keys to move between digits.
PTNO.=1
Press the SET/ENTER key.
5. SEGNO.
When SEGNO.=0, set the common parameter for the pattern specified.
When SEGNO.=1 to 99, set the parameter for the segment specified.
Pattern number
SEGNO=0
Press the SET/ENTER key.
6. SSP
Set the common parameter of the specified pattern.
Press the SET/ENTER key. (Blinks during the change.)
Change the setpoint using the Up/Down arrow keys to increase and decrease the value and the Left/Right arrow keys to move between digits.
7. SSP
Press the SET/ENTER key.
Starting target setpoint=50.0°C
Press the Down arrow key (until TSP appears.)
8. STC
STC=SSP (Starting target setpoint)
Keep the initial value.
Press the Down arrow key.
9. TSP
Set the final target setpoint.
Press the SET/ENTER key. (Blinks during the change.)
Change the setpoint using the Up/Down arrow keys to increase and decrease the value and the Left/Right arrow keys to move between digits.
Segment 1
TSP 500
Press the SET/ENTER key.
10. TSP
Final target setpoint=100.0°C
Press the Down arrow key.
11. TIME
Set the segment time.
Press the SET/ENTER key. (Blinks during the change.)
Change the setpoint using the Up/Down arrow keys to increase and decrease the value and the Left/Right arrow keys to move between digits.

12. TIME
Segment time=50 minutes
Press the SET/ENTER key.
Segment time=50 minutes
Press the Down arrow key.
13. SPI3
Set the segment PID number.
Keep the initial value.
Press the Down arrow key.
14. JC
Set the junction code.
Keep the initial value.
Press the Down arrow key.
15. PVTY1
Set the PV event-1 type.
Press the SET/ENTER key. (Blinks during the change.)
Change the setpoint using the Up/Down arrow keys to increase and decrease the value and the Left/Right arrow keys to move between digits.
16. PVTY1
PV event-1 type=Deviation high limit
Press the SET/ENTER key.
PV event-1 type=Deviation high limit
Press the Down arrow key.
17. PVEV1
Set the PV event-1 setpoint.
Press the SET/ENTER key. (Blinks during the change.)
Change the setpoint using the Up/Down arrow keys to increase and decrease the value and the Left/Right arrow keys to move between digits.
18. PVEV1
PV event-1 setpoint=5.0°C
Press the SET/ENTER key.
PV event-1 setpoint=5.0°C
Press the Down arrow key (until TIM1 appears.)
19. TME1
Time event-1 starts from the Off state.
Press the Down arrow key.
20. TON1
Set the On time.
Press the SET/ENTER key. (Blinks during the change.)
Change the setpoint using the Up/Down arrow keys to increase and decrease the value and the Left/Right arrow keys to move between digits.
21. TON1
On time=25 minutes
Press the SET/ENTER key.
On time=25 minutes
Press the Down arrow key.
22. TDF1
There is no the Off time.
Press the Down arrow key.
23. TME2
Time event-2 starts from the Off state.
Press the Down arrow key (until TSP appears.)
24. TSP
Segment 2
Change the Up/Down arrow keys to move the parameters for segment-1 and the Left/Right arrow keys to move between each segments.
Set the final target setpoint.
Continues the TSP of segment 1.
Press the Down arrow key.
25. TIME
Set the segment time.
Press the SET/ENTER key. (Blinks during the change.)
Change the setpoint using the Up/Down arrow keys to increase and decrease the value and the Left/Right arrow keys to move between digits.
26. TIME
Segment time=30 minutes
Press the SET/ENTER key.
Segment time=30 minutes
Press the Down arrow key.
27. SPI3
Set the segment PID number.
Press the SET/ENTER key. (Blinks during the change.)
Change the setpoint using the Up/Down arrow keys to increase and decrease the value.
28. SPI3
Segment PID number=2
Press the SET/ENTER key.
Segment PID number=2
Press the Down arrow key.
29. JC
Set the junction code.
In this case, the former segment is left unchanged.
Press the Down arrow key.
30. PVTY1
Set the PV event-1 type.
Press the SET/ENTER key. (Blinks during the change.)
Change the setpoint using the Up/Down arrow keys to increase and decrease the value and the Left/Right arrow keys to move between digits.
Press the Down arrow key.
31. PVEV1
PV event-1 type=PV high limit
Press the SET/ENTER key.
PV event-1 type=PV high limit
Press the Down arrow key.
32. PVEV1
Set the PV event-1 setpoint.
Press the SET/ENTER key. (Blinks during the change.)
Change the setpoint using the Up/Down arrow keys to increase and decrease the value and the Left/Right arrow keys to move between digits.
33. PVEV1
PV event-1 setpoint=110.0°C
Press the SET/ENTER key.
PV event-1 setpoint=110.0°C
Press the Down arrow key (until TIM2 appears.)
34. TME2
Time event-1 starts from the Off state.
Press the Down arrow key (until TIM2 appears.)
35. TME2
Set the time event 2.
Press the SET/ENTER key. (Blinks during the change.)
Change the setpoint using the Up/Down arrow keys to increase and decrease the value.
36. TME2
Press the SET/ENTER key.
Start condition of time event 2=ON start
Change the Up/Down arrow keys to move the parameters for segment-1 and the Left/Right arrow keys to move between each segments.
37. PV
Press the DISPLAY key once to return to the Operation Display.

- Settings for the segment 3 to 6 can be done similarly.
- For programming and the settings for Wait and Repeat actions, see User's Manual.

3. Program Pattern Setup Charts

You can register max. 99 program segments with the UP55A controller. Create as many copies of the chart as necessary.

System name	
Program No.	
Program name	
Model	
Serial No.	

The following parameters are necessary to be set before programming.
Note that the program is deleted if TMU or SEG.T is changed after creating programs.
For the setting range, see "Parameters."

< Setup Parameters >

Parameter symbol	Parameter name	User settings
TMU	Program time unit	
SEG.T	Segment setting method	
ZON	Zone PID selection	
PT2.G	Program pattern-2 retransmission	

The following parameters are common parameters for the program pattern specified. For the setting range, see "Parameters."

< Program Pattern Data (common parameter) >

Parameter symbol	Parameter name	User settings
SSP	Starting target setpoint	
SSP	Starting target setpoint (for program pattern-2 retransmission)	
STC	Start code	
WT.SW1	Wait function ON/OFF 1	
WZ.UP1	Upper-side wait zone 1	
WZ.LO1	Lower-side wait zone 1	
WT.TM1	Wait time 1	
WT.SW2	Wait function ON/OFF 2	
WZ.UP2	Upper-side wait zone 2	
WZ.LO2	Lower-side wait zone 2	
WT.TM2	Wait time 2	
WT.SW3	Wait function ON/OFF 3	
WZ.UP3	Upper-side wait zone 3	
WZ.LO3	Lower-side wait zone 3	
WT.TM3	Wait time 3	
WT.SW4	Wait function ON/OFF 4	
WZ.UP4	Upper-side wait zone 4	
WZ.LO4	Lower-side wait zone 4	
WT.TM4	Wait time 4	
WT.SW5	Wait function ON/OFF 5	
WZ.UP5	Upper-side wait zone 5	
WZ.LO5	Lower-side wait zone 5	
WT.TM5	Wait time 5	
R.CYCL	Number of repeat cycles	
R.START	Repeat cycle start segment number	
R.END	Repeat cycle end segment number	

Error Indication at Program Pattern Creation and Editing

Error code	Error information	Cause of error
ERR01	Pattern creation or editing is disable during program operation.	Deleting or copying of the program pattern, or inserting or deleting of the segment was executed during program operation.
ERR22	Segment write error	The total number of segments exceeded 300.
ERR23	Segment insert error	New segment cannot be inserted because the number of segments in a pattern exceeded 99.
ERR32	Pattern source specification error	No pattern exists in the source.
ERR33	Pattern destination specification error	Patterns already exist in the destination.
ERR41	Pattern delete error	The pattern to be deleted does not exist.

Except the above errors, there are some error codes in communication. For details, see User's Manual.

< Program Pattern Data (parameters for segments) >

Maximum value of PV input range / Maximum value of PV input scale ()
Unit ()

A program pattern can be drawn in the right table.

.....

Operation Guide

UP55A
Program Controller
Operation Guide for Single-loop Control
Operations



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This operation guide describes key entries for operating the UP55A.
For operations using external contact inputs, see "DI" of "6. Terminal Wiring Diagrams" in "Installation and Wiring."
If you cannot remember how to carry out an operation during setting, press the DISPLAY key once. This brings you to the display (Operation Display) that appears at power-on.
The scrolling guide is displayed on PV display in the Parameter Setting Display.
This guide can be turned on/off with the MODE key.

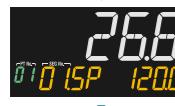
Contents

- Monitoring-purpose Operation Displays Available during Operation
- Performing/Cancelling Auto-tuning
- Selecting Program Pattern Number (PT.No)
- Switching between RUN and RESET
- Switching between AUTO and MAN
- Manipulating Control Output in Manual Mode
- Enabling/Disabling Hold-mode (HOLD) of Program Operation
- Changing Program Setpoints when in Hold-mode (HOLD)
- Executing "Advance" (ADV) Function
- Switching to Local-mode (LOCAL) Operation
- Changing Setpoints during Local-mode (LOCAL) Operation
- Switching to Remote-mode (REMOTE) Operation
- Troubleshooting

1. Monitoring-purpose Operation Displays Available during Operation

■ Operation Display Switching Diagram

Displays the measured input value on PV display.



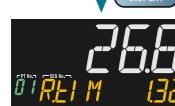
SP Display

Displays the target setpoint (SP) on Setpoint display.
Displays "SSP" during reset-mode.
Displays "L.SP" during local-mode operation.
Displays "R.SP" during remote-mode operation.



TSP Display

Displays the final target setpoint (TSP) on Setpoint display only during program operation.



Remaining Segment-time Display

Displays the remaining segment time (R.TIM) on Setpoint display during program operation.



OUT Display / Heating/cooling OUT Display
Displays the control output value (OUT) on Setpoint display.
Displays the control output values (C.H.) of heating and cooling sides on Setpoint display (C.H. can be changed in manual mode).



Segment Number Display
Displays the segment number (SEG.N) for which operation is in progress, the number of segments included in the selected program pattern.



Remaining Repetition Display
Displays the number of remaining repetitions (R.CYC) on Setpoint display. This display is displayed only when the repeat function is set and the operation mode is PROG.



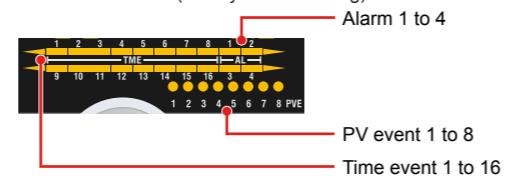
Program Pattern Display
Displays the program pattern (overview) on Setpoint display.
Program pattern display can be scrolled using Up/Down/Left/Right arrow keys.
Soak and ramp can be displayed.

Standard, Position Proportional, and Heating/Cooling Types

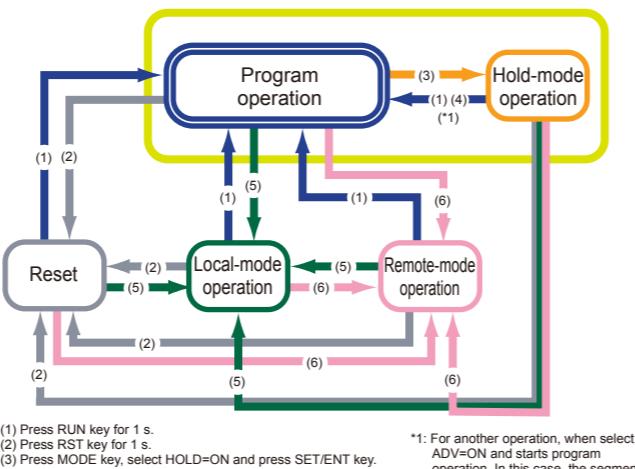
- SELECT Displays 1 to 5 (which appear when registered)
- Analog Input Display (display only) (factory default: non-display)
- Position Proportional Computation Output Display (display only) (factory default: non-display)
- PID Number Display (display only) (factory default: non-display)
- Alarm-5 to -8 Status Display (which appear when registered)
- Heater Break Alarm-1 Current Display (display only) (for heater break alarm option only)
- Heater Break Alarm-2 Current Display (display only) (for heater break alarm option only)

■ Event Display

Time event (TME), PV event (PVE) and alarm (AL) are displayed on the Bar-graph display and the Event Indicator. (factory default setting)



■ Operation Display Switching Diagram



2. Performing/Cancelling Auto-tuning

Auto-tuning should be performed after setting a program pattern.
Make sure that the controller is in automatic mode (AUTO) and in run mode (RUN) before auto-tuning. For setting to AUTO, see "5. Switching between AUTO and MAN," and for setting to RUN, see "4. Switching between RUN and RESET."

If the setpoint is known in advance or auto-tuning does not find any appropriate PID constants, set the PID manually. For setting the PID manually, see User's Manual (CD-ROM).



Do not perform auto-tuning for the following processes.

Tune PID manually.

- Processes with fast response such as flow rate control and pressure control.
- Processes which do not allow the output to be turned on and off even temporarily.
- Processes which prohibit severe output changes at control valves (or other actuators).
- Processes in which product quality can be adversely affected if PV values fluctuate beyond their allowable ranges.

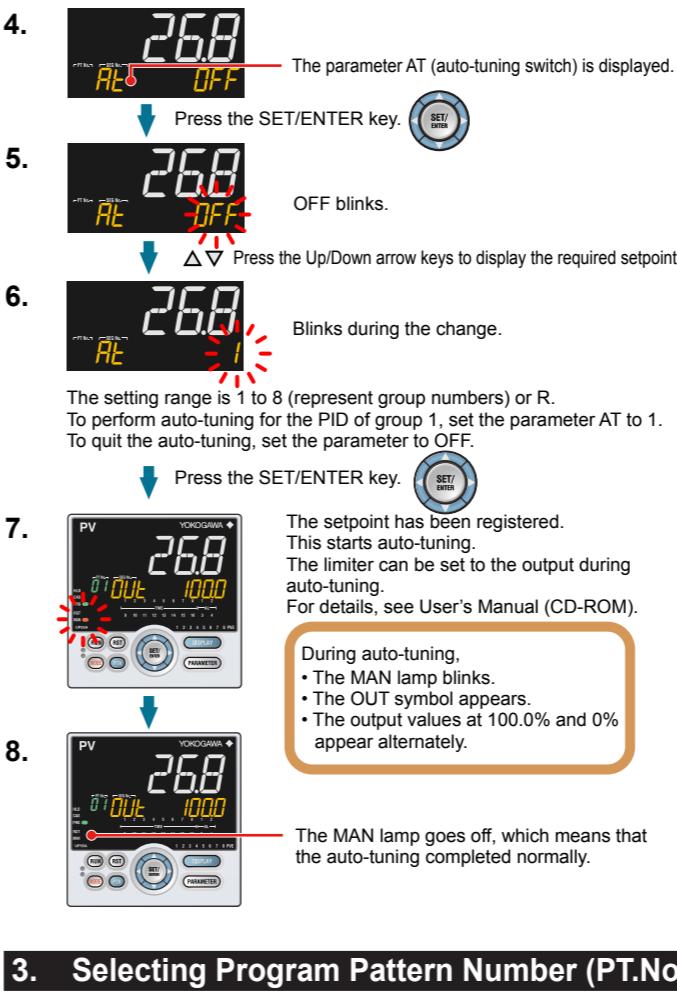
1. Show the Operation Display.

2. Hold down the PARAMETER key for 3 seconds to display MODE menu.

3. Press the SET/ENTER key.

4. The parameter HOLD (Pause/cancel release of program operation) is displayed (during program operation).
Press the Down arrow key until the parameter AT appears.

After showing the Program Pattern Display, press the DISPLAY key to show the following displays conditionally.
For details, see User's Manual (CD-ROM).

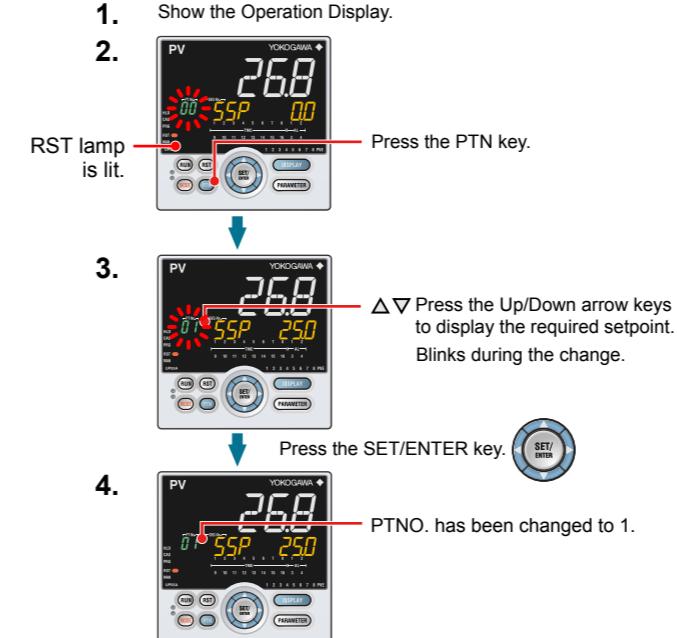


3. Selecting Program Pattern Number (PT.No)

Program pattern number selection can be performed using any of the following: (1) key, (2) Parameter, (3) Contact input, and (4) Communication.

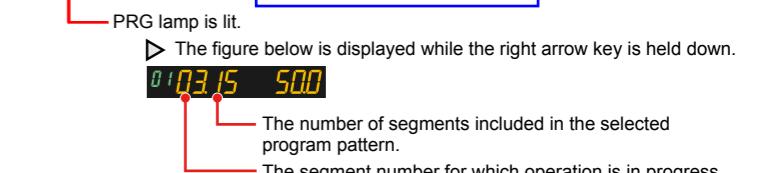
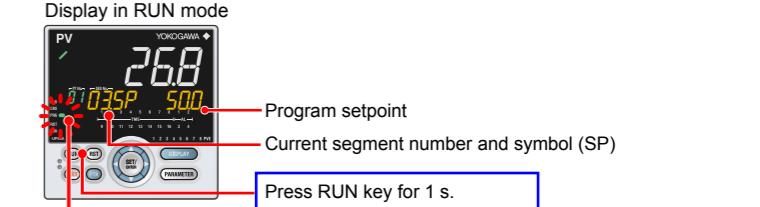
The following shows an example of changing the program pattern number (PTNO.) to 1 using the key.

Program pattern number can be selected when the controller is in a RESET mode.



4. Switching between RUN and RESET

RUN and RESET switching can be performed using any of the following: (1) key, (2) Contact input, (3) Parameter, and (4) Communication. The following shows an example of switching using the key. For details of other switching methods and the display appearing when the operation is started, see User's Manual (CD-ROM).



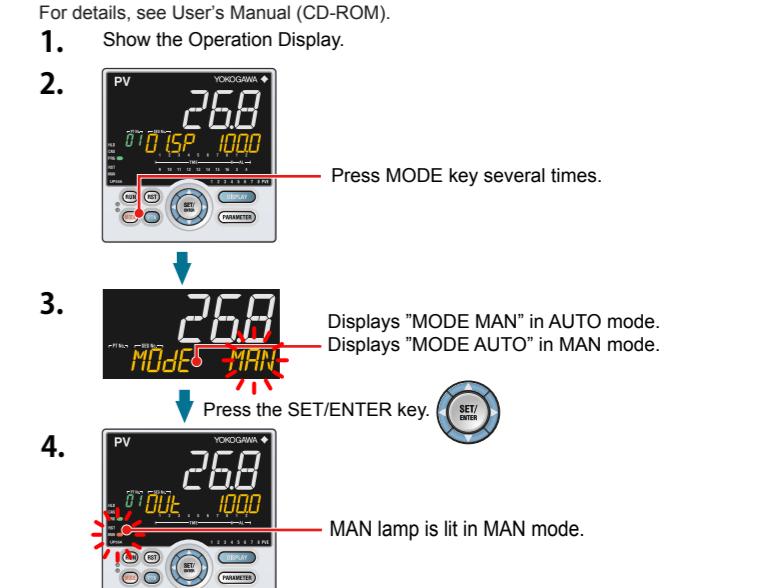
When the controller is stopped, input and outputs are as follows:

PV input	Displays the PV value.
Control output	When the zone PID selection parameter (ZON) is set to segment PID selection, the preset output value for the PID group number 1 is output. When the zone PID selection parameter (ZON) is set to other than segment PID selection, the preset output value for the PID group number for which zone control is performed is output.
Event output	Turns the output off in case of an event.
Alarm output	Turns the output on in case of an alarm.

5. Switching between AUTO and MAN

AUTO and MAN switching can be performed using any of the following: (1) MODE key, (2) Contact input, (3) Contact input, and (4) Communication.

The following shows an example of switching using the MODE key. When AUTO and MAN switching function is assigned to the contact input, and the contact input is ON, the switching by key operation cannot be performed. For details, see User's Manual (CD-ROM).



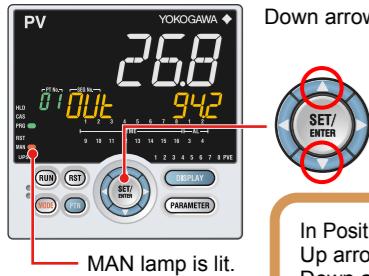
When AUTO is switched into MAN, the control output value in AUTO mode is held. The controller can be operated manually from the hold value. If the manual preset output is set (MPON parameter ≠ OFF), the controller can be operated manually from the arbitrary output value (MPO1 to MPO5 parameters).

6. Manipulating Control Output in Manual Mode

NOTE

In manual mode, control output is manipulated by operating the keys (the value is changed using the Up/Down arrow keys, then outputted as it is). Even if the SET/ENTER key is not pressed, the control output value changes according to the displayed value. In stop mode (when the RST lamp is lit), control output cannot be manipulated.

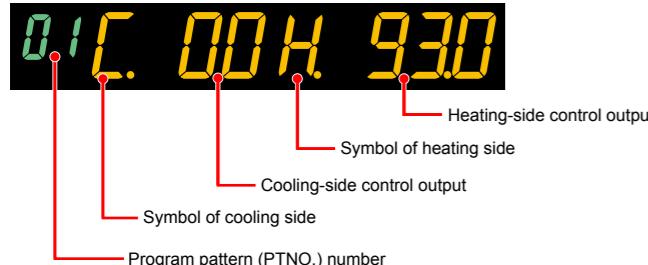
Up arrow key: increases control output.
Down arrow key: decreases control output.



In Position proportional control:
Up arrow key; opens the valve.
Down arrow key; closes the valve.
Output; only while pressing a key.
OUT; valve opening (0-100%)

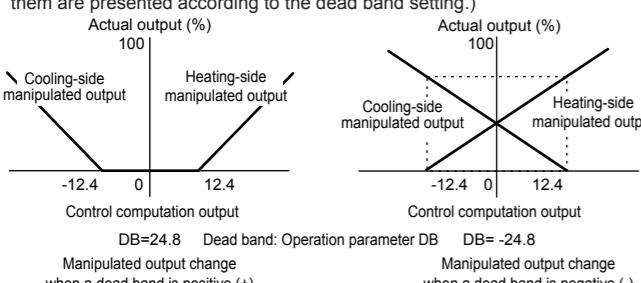
Output manipulation in Position proportional control
is not restricted from output limiters (OH, OL).

Manual operation in Heating/cooling control



Up arrow key: concurrently decreases cooling-side control output and increases heating-side control output.
Down arrow key: concurrently increases cooling-side control output and decreases heating-side control output.

(Either none of the heating-side and cooling-side outputs are presented, or both of them are presented according to the dead band setting.)



7. Enabling/Disabling Hold Mode of Program Operation

Enabling/disabling hold mode of program operation can be performed during program operation using any of the following: (1) MODE key, (2) Parameter, (3) Contact input, and (4) Communication.

The following shows an example of switching using the MODE key.

1. Show the Operation Display.



Press the MODE key.

The parameter HOLD (Pause/cancel release of program operation) is displayed (during program operation.)

Displays "HOLD ON" in PROG mode.
Displays "HOLD OFF" in HOLD mode.

Press the SET/ENTER key.



HLD lamp is lit in HOLD mode.
► The figure below is displayed while the right arrow key hold down.

The number of segments included in the selected program pattern. The segment number for which operation is in progress.

Other operating procedures for disabling the hold mode:
(1) Press the RUN key for 1 second during hold-mode operation. In this case, the controller resumes program operation.
(2) Execute the "Advance" function during hold-mode operation. In this case, the segment is advanced.

8. Changing Program Setpoints when in Hold Mode

The following operating procedures changes a program setpoint of soak segment during Hold-mode operation.
The program operation is started when releasing the Hold after changing the program setpoint.

1.
Set program operation in hold mode.
Press the SET/ENTER key.
2.
Blinks during the change.
△ Press the Up/Down arrow keys to display the required setpoint.
3.
Blinks during the change.
Press the SET/ENTER key.
4.
"LSP" is displayed when in local-mode operation.

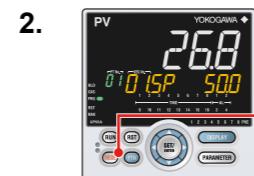
9. Executing "Advance" Function

"Advance" can be performed during program operation using any of the following: (1) MODE key, (2) Parameter, (3) Contact input, and (4) Communication.

The following shows an example of switching using the MODE key.

When executing the "Advance" function during hold-mode operation, the hold mode is disabled.

1. Show the Operation Display.



Press the MODE key.

2.
The ADV (Advance of segment) is displayed (during program operation.)
Press the SET/ENTER key.

3.
The segment is advanced.
Press the SET/ENTER key.

10. Switching to Local-mode (LOCAL) Operation

Switching to loca-mode can be performed using any of the following:
(1) MODE key (user function key), (2) Parameter, (3) Contact input, and (4) Communication.

The following shows an example of switching using the MODE key.

1. Show the Operation Display.
2.
Press the MODE key several times.
3.
The LOC (local operation) is displayed.
Press the SET/ENTER key.
4.
"LSP" is displayed when in local-mode operation.

11. Changing Setpoints during Local-mode Operation

The following operating procedures changes setpoints during local-mode operation.

1.
"LSP" is displayed when in local-mode operation
Press the SET/ENTER key.
2.
Blinks during the change.
△ Press the Up/Down arrow keys to display the required setpoint.
3.
Blinks during the change.
Press the SET/ENTER key.
4.
Press the SET/ENTER key.

12. Switching to Remote-mode (REM) Operation

Switching to remote-mode can be performed using any of the following:
(1) MODE key (user function key), (2) Parameter, (3) Contact input, and (4) Communication.

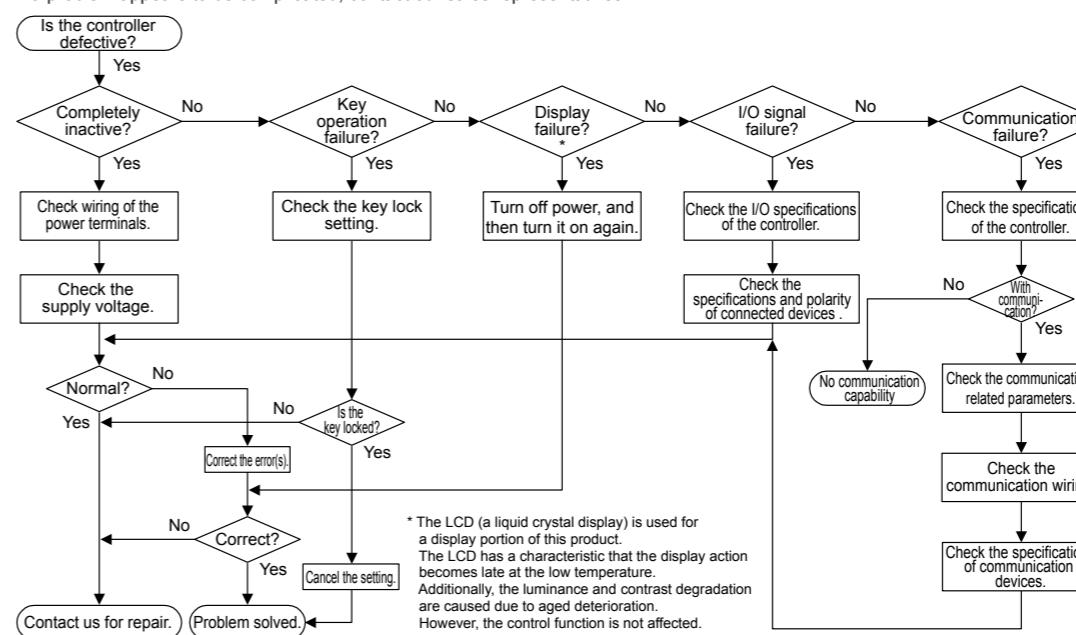
The following shows an example of switching using the MODE key.

1. Show the Operation Display.
2.
Press the MODE key several times.
3.
The REM (remote operation) is displayed.
Press the SET/ENTER key.
4.
"R.SP" is displayed when in remote-mode operation.

13. Troubleshooting

Troubleshooting Flow

If the Operation Display does not appear after turning on the controller's power, check the procedures in the following flowchart.
If a problem appears to be complicated, contact our sales representatives.



■ Remedies if Power Failure Occurs during Operations

- Instantaneous power failure within 20 ms.
A power failure is not detected. Normal operation continues.
- Power failure for less than about 5 seconds, or for about 5 seconds or more.
Affects the "settings" and "operation status."
For details, see User's Manual (CD-ROM).

NOTE

Write down the settings of parameters for a repair request.

■ For the Errors at Power On and the Errors during Operation, see "Installation" in this manual.

Operation Guide

UP55A

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Program Controller
Operation Guide for Single-loop Control

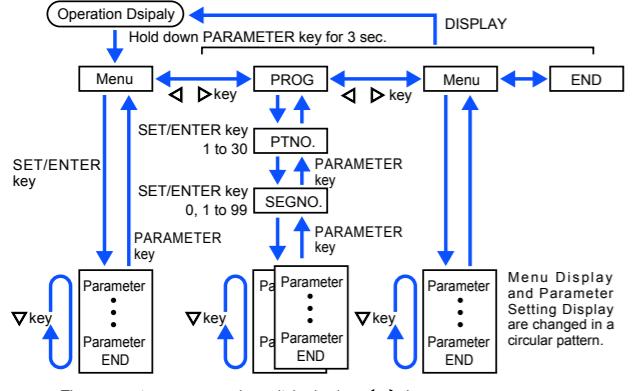
Parameters

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This operation guide describes the functions of parameters briefly. The parameter symbols listed are in the order shown on the display in each group of menu symbols. In addition, each parameter table has a "User Setting" column, where you can record your setpoints when setting them in the controller. The scrolling guide is displayed on PV display in the Parameter Setting Display. This guide can be turned on/off with the MODE key.

Operation Parameters / Program Parameters

Hold down the PARAMETER key for 3 seconds to move from the Operation Display to the Operation Parameter Setting Display. Press the DISPLAY key once to return to the Operation Display.



The parameter groups can be switched using Δ , ∇ keys.

Move to the Setup Parameter Setting Display:

Hold down the PARAMETER key and the Left arrow key simultaneously for 3 sec.

Operation for Setting

- To select the parameter setting displayed as the initial value, press the Down arrow key to move to the next parameter.
- To change and set the parameter setting, press the SET/ENTER key to start the setpoint blinking. The blinking state allows you to make changes (setting mode). Use the Up/Down/Left/Right arrow keys to change the setpoint. Press the SET/ENTER key to register the setting.

Note that there are some parameters which are not displayed depending on the Model and Suffix codes, control mode (CTLM), control type (CNT), etc. The parameters for professional setting mode (LEVL: PRO) are not described in this manual. See User's Manual.

Operation Mode

Menu symbol: **M0DE** (MODE)

Parameter symbol	Name of Parameter	Setting Range	Initial value	User setting	Display level
HOLD (HOLD)	Pause/cancel release of program operation	ON: Pause OFF: Cancel release (Program operation restart)	OFF		
Adv (ADV)	Advance of segment	Display during program operation. Set as "ADV = ON" to advance from the current segment to the next segment.	OFF		
Mode (MODE)	Operation mode	RESET: Stop of program operation PROG: Start of program operation LOCAL: Start of local-mode operation REM: Start of remote-mode operation	RESET		
AM (A.M)	AUTO/MAN switch	AUTO: Automatic mode MAN: Manual mode	MAN		
PTNO (PTNO.)	Program pattern number selection	0: Not select program pattern 1 to 30	0		
SST (SST)	Start-of-program segment number	1 to 99 The setting value returns to "1" when the program operation (PROG) changes into RESET, LOCAL, or REM.	1		EASY
PFWd (P.FWD)	Fast-forwarding of program operation	1: Normal, 2: Twice, 5: Five times, 10: Ten times * Use this function when checking the program pattern setting. Only Segment time and Time event can be faster. * The operation returns to the normal speed after fast-forwarding.	1		
AT (AT)	AUTO-tuning switch	OFF: Disable 1 to 8: Perform auto-tuning. Tuning result is stored in the specified numbered PID. R: Tuning result is stored in the PID for reference deviation.	OFF		
PID (PID)	PID number	The PID group number being selected is displayed. 1 to 8: R: PID group for reference deviation	1		

■ SELECT Parameter

Menu symbol: **L5** (CS)

Parameter symbol	Name of Parameter	Setting Range	Initial value	User setting	Display level
Registered parameter symbol 10 to 19	SELECT parameter	Setting range of a registered parameter. For details, see User's Manual (CD-ROM).	—	Table below	EASY
Parameter n=10 n=11 n=12 n=13 n=14 n=15 n=16 n=17 n=18 n=19 CSn					

For the registration of SELECT parameters, see User's Manual (CD-ROM).

■ Program Setting Parameter

Menu symbol: **PROG** PROG > **PTNO** PTNO. (=01 to 30) > **SEGNO** SEGNO. (=00)

Parameter symbol	Name of Parameter	Setting Range	Initial value	User setting	Display level
SSP (SSP)	Starting target setpoint	0.0 to 100.0% of PV input range (EU) (Setting range: P.RL to P.RH)	P.RL		EASY
STC (STC)	Start code	SSP: Program operation begins with the starting target setpoint. RAMP: Ramp-prioritized PV start TIME: Time-prioritized PV start LSP: Local-mode start RSP: Remote-mode start * STC-TIME cannot be selected when the parameter SEG.T is TM.RT.	SSP		STD
WTSW1 to WT.SWS (WT.SW1 to WT.SW5)	Wait function ON/OFF 1 to 5	OFF: Disable ON: Enable	OFF		
WZUP1 to WZ.UP5 (WZ.UP1 to WZ.UP5)	Upper-side wait zone 1 to 5	0.5% of PV input range			
WZLO1 to WZ.LO5 (WZ.LO1 to WZ.LO5)	Lower-side wait zone 1 to 5	0.5% of PV input range			
WT.TM1 to WT.TMS (WT.TM1 to WT.TM5)	Wait time 1 to 5	OFF: No function 0.00 to 999.59 ("hour.minute" or "minute.second") * Available only for the wait time at the segment switching. * Use the parameter TMU to set the time unit. (Common in the instrument.)	OFF		STD
RCYCL (R.CYCL)	Number of repeat cycles	0 to 999, CONT (limitless number of times)	0		
RSTRT (R.RSTR)	Repeat cycle start segment number	1 to 99	1		
REND (R.END)	Repeat cycle end segment number	1 ≤ R.RSTR ≤ R.END ≤ 99	1		

When the program pattern-2 retransmission is selected (PT2.G=ON), the second loop is also displayed for the parameter SSP. (LP2 lamp is lit.) Wait-function-related parameters are displayed in order of the 1st group (WT.SW1, WT.TM1, WZ.UP1, Z.LO1), the 2nd group, the 3rd group, and so on.

■ Program Setting Parameter

Menu symbol: **PROG** PROG > **PTNO** PTNO. (=01 to 30) > **SEGNO** SEGNO. (=01 to 99)

Parameter symbol	Name of Parameter	Setting Range	Initial value	User setting	Display level
TSP (TSP)	Final target setpoint	0.0 to 100.0% of PV input range (EU) (Setting range: P.RL to P.RH)	P.RL		
TIME (TIME)	Segment time setting	-: Unregistered 0.00 to 999.59 ("hour.minute" or "minute.second") * Setting available for the parameter SEG.T-TIME. * Use the parameter TMU to set the time unit. (Common in the instrument.) * If the setting is 0.00, TSP changes in stepwise after one control period.	-		STD
TMRT (TM.RT)	Segment ramp-rate setting	-: Unregistered Ramp: 0.0 to 100.0% of PV input range span (EUS) / 1 hour or 1 minute Soak: 0.00 to 999.59 ("hour.minute" or "minute.second") * Setting available for the parameter SEG.T-TM.RT * Use the parameter TMU to set the time unit. (Common in the instrument.) Per 1 hour: TMU=HH.MM, Per 1 minute: TMU=MM.SS * If it is set to 0.0% of the input range span, or the segment time 0.00, the program moves to the next segment after one control period.	-		
SPID (S.PID)	Segment PID number selection	1 to 8 * PID number can be set when the parameter "ZON = 0."	1		
JC	Junction code	CONT: Switching for continuation HOLD: Hold-on switching (the controller holds the end-of-segment setpoint when the segment is completed, to perform control). LOCAL: Local-mode switching (the controller switches to a local setpoint when the segment is completed). REM: Remote-mode switching (the controller switches to a remote setpoint when the segment is completed). W.SW1 to W.SW5: Wait during switching between segments. W.IV1 to W.IV5: Wait within a segment interval. W.SL1 to W.SL5: Segment switching (the controller switches to a local setpoint when the segment is completed after release.) (5 groups) W.SR1 to W.SR5: Segment switching (the controller switches to a remote setpoint when the segment is completed after release.) (5 groups) PLK.1 to PLK.30: Linked to patterns 1 to 30. INS: Allows a segment to be added to the end of a specified segment. DEL: Allows a specified segment to be deleted.	CONT		STD

When the program pattern-2 retransmission is selected (PT2.G=ON), the second loop is also displayed for the parameter SSP. (LP2 lamp is lit.)

■ Program Setting Parameter

Menu symbol: **PROG** PROG > **PTNO** PTNO. (=01 to 30) > **SEGNO** SEGNO. (=01 to 99)

Parameter symbol	Name of Parameter	Setting Range	Initial value	User setting	Display level
PV.TY1 to PV.TY8 (PV.TY1 to PV.TY8)	PV event 1 to -8 type	OFF: Disable (Energized) 1: PV high limit, 2: PV low limit, 3: SP high limit, 4: SP low limit, 5: Deviation high limit, 6: Deviation low limit, 7: Deviation high and low limits, 8: Deviation within high and low limits, 9: Target SP high limit, 10: Target SP low limit, 11: Target SP deviation high limit, 12: Target SP deviation low limit, 13: Target SP deviation high and low limits, 14: Target SP deviation within high and low limits, 15: OUT high limit, 16: OUT low limit, 17: Cooling-side OUT high limit, 18: Cooling-side OUT low limit	OFF		STD
PV.EV1 to PV.EV8 (PV.EV1 to PV.EV8)	PV event 1 to -8 setpoint	Set a display value of setpoint of PV alarm, SP alarm, deviation alarm, or output alarm. -19999 to 30000 (Set a value within the input range.) Decimal point position depends on the input type.	0		
TME1 to TME16 (TME1 to TME16)	Start condition of time event 1 to 16	ON: Start ON state OFF: Start OFF state	OFF		
T.ON1 to T.ON16 (T.ON1 to T.ON16)	On time of time event 1 to 16	-: Unregistered 0.01 to 999.59 ("hour.minute" or "minute.second") * Available only within the segment time. * OFF when the operation mode is changed to the mode except the program operation. * Use the parameter TMU to set the time unit. (Common in the instrument.)	-		
T.OF1 to T.OF16 (T.OF1 to T.OF16)	Off time of time event 1 to 16	-: Unregistered 0.01 to 999.59 ("hour.minute" or "minute.second") * Available only within the segment time. * OFF when the operation mode is changed to the mode except the program operation. * Use the parameter TMU to set the time unit. (Common in the instrument.)	-		

PV event and Time event are available only during the program operation.

PV event parameters are displayed in order of PV event 1 (PV.TY1, PV.EV1), PV event 2, PV event 3, and so on.

Time event parameters are displayed in order of Time event 1 (TME1, T.ON1, T.OF1), Time event 2, Time event 3, and so on.

■ Local Setting Parameter

Menu symbol: **LOC** (LOC)

Parameter symbol	Name of Parameter	Setting Range	Initial value	User setting	Display level
LSP (LSP)	Local target setpoint	0.0 to 100.0% of PV input range (EU) (Setting range: P.RL to P.RH)	P.RL		
LPI d (L.PID)	PID number selection for local-mode operation	Set a PID group number to use. 1 to 8 * Available only for the L.PID when ZON = 0 or 5. * If set to "Local PID selection," local PID is selected irrespective of the operation modes.	1		EASY
LEY1 to LEY8 (LEY1 to L.EY8)	Local event 1 to -8 type	OFF: Disable (Energized) 1: PV high limit, 2: PV low limit, 3: SP high limit, 4: SP low limit, 5: Deviation high limit, 6: Deviation low limit, 7: Deviation high and low limits, 8: Deviation within high and low limits, 9: Target SP high limit, 10: Target SP low limit, 11: Target SP deviation high limit, 12: Target SP deviation low limit, 13: Target SP deviation high and low limits, 14: Target SP deviation within high and low limits, 15: OUT high limit, 16: OUT low limit, 17: Cooling-side OUT high limit, 18: Cooling-side OUT low limit	OFF		STD
LEV1 to LEV8 (LEV1 to L.EV8)	Local event 1 to -8 setpoint	Set a display value of setpoint of PV alarm, SP alarm, deviation alarm, or output alarm. -19999 to 30000 (Set a value within the input range.) Decimal point position depends on the input type	0		

When the program pattern-2 retransmission is selected (PT2.G=ON), the second loop is also displayed for the parameter LSP. (LP2 lamp is lit.)

Local event parameters are displayed in order of Local event 1 (LEY1, LEV1), Local event 2, Local event 3, and so on. The parameters for professional setting mode (LEV1: PRO) is not described in this manual. See User's Manual.

■ Alarm Setpoint Setting Parameter

Menu symbol: **AL** (AL)

For the alarm function setting parameter, 4 alarms are displayed for the factory default. The number of alarms can be changed by the setup parameter ALNO. (number of alarms). To change the number of alarms, see User's Manual (CD-ROM).

Parameter	n=1	n=2	n=3	n=4	n=5	n=6	n=7	n=8
EHyN								
ALn								
VTr								
HYn								
DYNn								

n: alarm number

PV-related Setting Parameter

Menu symbol: **PVS** (PVS)

Parameter symbol	Name of Parameter	Setting Range	Initial value	User setting	Display level
b5 (BS)	PV input bias	-100.0 to 100.0% of PV input range span (EUS)	0.0 % of PV input range span		EASY
FL (FL)	PV input filter	OFF, 1 to 120 s	OFF		EASY

PID Setting Parameter

Menu symbol: **PId** (PID)

Parameter symbol	Name of Parameter	Setting Range	Initial value	User setting	Display level
P (P)	Proportional band Heating-side proportional band (in Heating/cooling control)	0.0 to 999.9% When 0.0% is set, it operates as 0.1%. Heating-side ON/OFF control applies when 0.0% in Heating/cooling control	5.0%		EASY
I (I)	Integral time Heating-side integral time (in Heating/cooling control)	OFF: Disable 0 to 6000 s	240 s		
d (D)	Derivative time Heating-side derivative time (in Heating/cooling control)	OFF: Disable 1 to 6000 s	60 s		
OH (OH)	Control output high limit Heating-side control output high limit (in Heating/cooling control)	-4.9 to 105.0%, (OL<OH) In Heating/cooling control: 0.1 to 105.0% (OL<OH)	100.0%		
OL (OL)	Control output low limit Heating-side control output low limit (in Heating/cooling control)	-5.0 to 104.9%, (OL<OH), SD: Tight shut In Heating/cooling control: 0.0 to 104.9% (OL<OH)	0.0%		
MR (MR)	Manual reset	Enabled when integral time is OFF. The manual reset value equals the output value when PV = SP. -5.0 to 105.0%	50.0%		
HYS (HYS)	Hysteresis (in ON/OFF control or Position proportional control) Heating-side ON/OFF control hysteresis (in Heating/cooling control)	In ON/OFF control: 0.0 to 100.0% of PV input range span (EUS) In Heating/cooling control or Position proportional control: 0.0 to 100.0% In Heating/cooling control or Position proportional control: 0.5 %	In ON/OFF control: 0.5 % of PV input range span		EASY
HYUP (HY.UP)	Upper-side hysteresis (in ON/OFF control)	0.0 to 100.0% of PV input range span (EUS)	0.5 % of PV input range span		
HYLO (HY.LO)	Lower-side hysteresis (in ON/OFF control)	0.0 to 100.0% of PV input range span (EUS)	0.5 % of PV input range span		
DR (DR)	Direct/reverse action switch	RVS: Reverse action DIR: Direct action	RVS		STD
PC (PC)	Cooling-side proportional band	0.0 to 999.9% (Cooling-side ON/OFF control applies when 0.0% in Heating/cooling control)	5.0%		EASY
IC (IC)	Cooling-side integral time	OFF: Disable 1 to 6000 s	240 s		
DC (DC)	Cooling-side derivative time	OFF: Disable 1 to 6000 s	60 s		
OHc (OHc)	Cooling-side control output high limit	0.1 to 105.0%, (OLc<OHc)	100.0%		
OLc (OLc)	Cooling-side control output low limit	0.0 to 104.9%, (OLc<OHc)	0.0%		
HYSc (HYSc)	Cooling-side ON/OFF control hysteresis	0.0 to 100.0%	0.5%		
db (DB)	Output dead band (in Heating/cooling control or Position proportional control)	In Heating/cooling control: -100.0 to 50.0% In Position proportional control: 1.0 to 10.0%	3.0%		

P0 (PO)	Preset output Heating-side preset output (in Heating/cooling control)	In RESET mode, fixed control output can be generated. In Position proportional control, valve opening can be set; -5.0 to 105.0%	0.0%		EASY
P0c (POc)	Cooling-side preset output	In RESET mode, cooling-side fixed control output can be generated. -5.0 to 105.0%	0.0%		

If you are using two or more groups of PID parameters, use the following table to record their setting values.

Parameter	n=2	n=3	n=4	n=5	n=6	n=7	n=8	R
P								
I								
D								
OH								
OL								
MR								
HYUP								
HYLO								
DR								
Pc								
IC								
DC								
OHc								
OLc								
HYSc								
db								

RdV (RDV)	Reference deviation	Set a deviation from SP. The PID for reference deviation is used if there is a larger deviation than the preset reference deviation. OFF: Disable 0.0 + 1 digit to 100.0% of PV input range span (EUS)	OFF		STD
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For Zone control, set the setup parameter ZON (zone PID selection) to Zone PID selection.

Parameter	n=1	n=2	n=3	n=4	n=5	n=6	n=7
RPn							

Control Function Setting Parameter

Menu symbol: **CTL** (CTL)

Parameter symbol	Name of Parameter	Setting Range	Initial value	User setting	Display level
CELM (CTLM)	Control mode	When using the controls other than Single-loop control, see User's Manual (CD-ROM). SGL: Single-loop control CAS1: Cascade primary-loop control CAS: Cascade control PVSW: Loop control with PV switching PVSEL: Loop control with PV auto-selector	SGL		STD
CNTL (CNT)	Control type	PID: PID control ONOF: ON/OFF control (1 point of hysteresis) ONOF2: ON/OFF control (2 points of hysteresis) H/C: Heating/cooling control	PID or H/C (for Heating/cooling type)		EASY
ZON (ZON)	Zone PID selection	0: Segment PID selection 1: Zone PID selection (selection by PV) 2: Zone PID selection (selection by target SP) 4: Zone PID selection (selection by SP) 5: Local PID selection * If set to "Segment PID selection," allows PID constants to be selected for each segments. * If set to "Zone PID selection," automatically selects PID constants according to the range set in the Reference point. * If set to "Local PID selection," local PID is selected irrespective of the operation modes.	1		STD
SEG (SEG.T)	Segment setting method	TIME: Segment time setting TM.RT: Segment ramp-rate setting * Note: A change of setting deletes a program pattern.	TIME		EASY
TMU (TMU)	Program time unit	HH.MM: hour.minute MM.SS: minute.second	HH.MM		
PT2G (PT2.G)	Program pattern-2 retransmission	OFF: Not used. ON: used. * The controller can serve as a program pattern generator. * Retransmission output types (RTS, O1RS, or O2RS) need to be set to SP2.	OFF		STD
SMP (SMP)	Input sampling period (control period)	100: 100 ms, 200: 200 ms	200		
IN (IN)	PV input type	OFF: Disable K1: -270.0 to 1370.0 °C / -450.0 to 2500.0 °F K2: -270.0 to 1000.0 °C / -450.0 to 2300.0 °F K3: -200.0 to 500.0 °C / -200.0 to 1000.0 °F J: -200.0 to 1200.0 °C / -300.0 to 2300.0 °F T1: -270.0 to 400.0 °C / -450.0 to 750.0 °F T2: 0.0 to 400.0 °C / -200.0 to 750.0 °F B: 0.0 to 1800.0 °C / 32 to 3300.0 °F S: 0.0 to 1700.0 °C / 32 to 3100.0 °F R: 0.0 to 1700.0 °C / 32 to 3100.0 °F N: -200.0 to 1300.0 °C / -300.0 to 2400.0 °F E: -270.0 to 1000.0 °C / -450.0 to 1800.0 °F L: -200.0 to 900.0 °C / -300.0 to 1600.0 °F U1: -200.0 to 400.0 °C / 300.0 to 750.0 °F U2: 0.0 to 2300.0 °C / 32 to 4200.0 °F PL2: 0.0 to 1390.0 °C / 32 to 2500.0 °F P2040: 0.0 to 1900.0 °C / 32 to 3400.0 °F WRE: 0.0 to 2000.0 °C / 32 to 3600.0 °F JP1: -200.0 to 500.0 °C / -300.0 to 1000.0 °F JP2: -150.0 to 850.0 °C / -200.0 to 300.0 °F PT1: -200.0 to 850.0 °C / -300.0 to 1560.0 °F PT2: -200.0 to 500.0 °C / -300.0 to 1000.0 °F PT3: -150.0 to 150.0 °C / -200.0 to 300.0 °F 0.4-2V: 0.400 to 2.000 V 1-5V: 1.000 to 5.000 V 4-20: 4.00 to 20 mA 0-2V: 0.000 to 2.000 V 0-10V: 0.00 to 10.0 V 0-20: 0.00 to 20.0 mA -1020: -10.00 to 20.00 mV 0-100: 0.0 to 100.0 mV	OFF		EASY
UNIT (UNIT)	PV input unit	-: No unit, C: Degree Celsius, -: No unit, --: No unit, ---: No unit, F: Degree Fahrenheit	C		
RH (RH)	Maximum value of PV input range	Depends on the input type. - For temperature input - Set the temperature range that is actually controlled. (RL<RH)	Depends on the input type		
RL (RL)	Minimum value of PV input range	Depends on the input type. The scale across which the voltage / current signal is actually controlled should be set using the maximum value of input scale (SH) and minimum value of input scale (SL). (Input is always 0% when RL = RH.)	Depends on the input type		
SDP (SDP)	PV input scale decimal point position	0: No decimal place 1: One decimal place 2: Two decimal places 3: Three decimal places 4: Four decimal places	Depends on the input type		

Zone Control Parameter

Menu symbol: **ZONE** (ZONE)

Parameter symbol	Name of Parameter	Setting Range	Initial value	User setting	Display level
RP1 to RP7 (RP1 to RP7)	Reference point 1 to 7	Set reference points at which switching is carried out between groups of PID constants according to the given temperature zone. 0.0 to 100			

PV Input Setting Parameter (Continued)

SH (SH)	Maximum value of PV input scale	-19999 to 30000, (SL<SH), SH - SL ≤ 30000	Depends on the input type		EASY
SL (SL)	Minimum value of PV input scale		Depends on the input type		
b5L (BSL)	PV input burnout action	OFF: Disable UP: Upscale DOWN: Downscale	Depends on the input type		STD
Rb5 (A.BS)	PV analog input bias	-100.0 to 100.0% of PV input range span (EUS)	0.0% of PV input range span		
RfL (A.FL)	PV analog input filter	OFF, 1 to 120 s	OFF		

W: W-5% Re/W-26% Re(Hoskins Mfg Co.) ASTM E988, WRE: W97Re3-W75Re25

RSP Input Setting Parameter (E1-terminal Area)

Parameter symbol	Name of Parameter	Setting Range	Initial value	User setting	Display level
I N (IN)	RSP remote input type	0.4-2V: 0.400 to 2.000 V 1-5V: 1.000 to 5.000 V 0-2V: 0.000 to 2.000 V 0-10V: 0.00 to 10.00 V 0-125: 0.00 to 1.250 V For option /DR, RSP remote input type is same as PV input type	1-5V		EASY
UNI E (UNIT)	RSP remote input unit	- No unit, C: Degree Celsius, - No unit, --: No unit, F: Degree Fahrenheit	C		
RH (RH)	Maximum value of RSP remote input range	Depends on the input type			EASY
RL (RL)	Minimum value of RSP remote input range	Depends on the input type			
SdP (SDP)	RSP remote input scale decimal point position	0: No decimal place 1: One decimal place 2: Two decimal places 3: Three decimal places 4: Four decimal places	Depends on the input type		STD
SH (SH)	Maximum value of RSP remote input scale	-19999 to 30000, (SL<SH), SH - SL ≤ 30000	Depends on the input type		
SL (SL)	Minimum value of RSP remote input scale		Depends on the input type		
b5L (BSL)	RSP remote input burnout action	OFF: Disable UP: Upscale DOWN: Downscale	Depends on the input type		STD
Rd5 (RTD.S)	RTD wiring system	3-W: 3-wire system 4-W: 4-wire system (The LL50A Parameter Setting Software is required to use RSP terminals input as PV.)	3-W		

AIN2/AIN4 Aux. Analog Input Setting Parameter (E2/E4-terminal Area)

Parameter symbol	Name of Parameter	Setting Range	Initial value	User setting	Display level
I N (IN)	AIN2/AIN4 aux. analog input type	0.4-2 V: 0.400 to 2.000 V 1-5 V: 1.000 to 5.000 V 0-2 V: 0.000 to 2.000 V 0-10V: 0.00 to 10.00 V 0-125: 0.00 to 1.250 V	1-5 V		EASY
UNI E (UNIT)	AIN2/AIN4 aux. analog input unit	- No unit C: Degree Celsius - No unit --: No unit F: Degree Fahrenheit	C		
RH (RH)	Maximum value of AIN2/AIN4 aux. analog input range	Depends on the input type			EASY
RL (RL)	Minimum value of AIN2/AIN4 aux. analog input range	Depends on the input type			
SdP (SDP)	AIN2/AIN4 aux. analog input scale decimal point position	0: No decimal place 1: One decimal place 2: Two decimal places 3: Three decimal places 4: Four decimal places	Depends on the input type		STD
SH (SH)	Maximum value of AIN2/AIN4 aux. analog input scale	-19999 to 30000, (SL<SH), SH - SL ≤ 30000	Depends on the input type		
SL (SL)	Minimum value of AIN2/AIN4 aux. analog input scale		Depends on the input type		
b5L (BSL)	AIN2/AIN4 aux. analog input burnout action	OFF: Disable UP: Upscale DOWN: Downscale	Depends on the input type		STD

Input Range, SP Limiter Setting ParameterMenu symbol: **MpV** (MPV)

Parameter symbol	Name of Parameter	Setting Range	Initial value	User setting	Display level
PUNI (P.UNI)	Control PV input unit	-: No unit C: Degree Celsius -: No unit, --: No unit F: Degree Fahrenheit	Same as PV input unit		STD
PdP (P.DP)	Control PV input decimal point position	0: No decimal place 1: One decimal place 2: Two decimal places 3: Three decimal places 4: Four decimal places	1		
PRH (PRH)	Maximum value of control PV input range	-19999 to 30000, (P.RL<PRH), PRH - P.RL ≤ 30000	Depends on the input type		STD
PRL (PRL)	Minimum value of control PV input range		Depends on the input type		
SPH (SPH)	SP high limit	0.0 to 100.0% of PV input range (EU), (SPL>SPH)	100.0% of PV input range		STD
SPL (SPL)	SP low limit	* Places the limit on the program setpoint, local setpoint, or remote setpoint during program operation. * When LP2 lamp is on, SPH and SPL limit the program setpoint for program pattern 2 retransmission.	0.0 % of PV input range		

RtH (RTH)	Maximum value of retransmission output scale of RET	When RTS = PV1, SP1, PV2, SP2, TSP1, TSP2, PV, RSP, AIN2, or AIN4, RTL + 1 digit to 30000 -19999 to RTH - 1 digit Decimal point position: When RTS=PV1, SP1, or TSP1, decimal point position is same as that of PV input. When RTS=PV, decimal point position is same as that of RSP input. When RTS=RSP, decimal point position is same as that of RSP input scale. When RTS=AIN2, decimal point position is same as that of AIN2 scale. When RTS=AIRN4, decimal point position is same as that of AIN4 scale.	100 % of PV input range		STD
REL (RTL)	Minimum value of retransmission output scale of RET	When RTS = PV, decimal point position is same as that of PV input scale. When RTS=RSP, decimal point position is same as that of RSP input scale. When RTS=AIN2, decimal point position is same as that of AIN2 scale. When RTS=AIRN4, decimal point position is same as that of AIN4 scale.	0 % of PV input range		
OIRS (O1RS)	Retransmission output type of OUT current output	Same as RTS	OFF		
OIRH (O1RH)	Maximum value of retransmission output scale of OUT current output	When O1RS =PV1, SP1, PV2, SP2, TSP1, TSP2, PV, RSP, AIN2, or AIN4, O1RL + 1 digit to 30000 -19999 to O1RH - 1 digit Decimal point position: When O1RS=PV1, SP1, or TSP1, decimal point position is same as that of PV input. When O1RS=PV2, SP2, or TSP2, decimal point position is same as that of RSP input. When O1RS=PV, decimal point position is same as that of PV input scale. When O1RS=RSP, decimal point position is same as that of RSP input scale.	-		STD
OIRL (O1RL)	Minimum value of retransmission output scale of OUT current output	When O1RS =RSP, decimal point position is same as that of RSP input scale. When O1RS =AIN2, decimal point position is same as that of AIN2 scale. When O1RS =AIN4, decimal point position is same as that of AIN4 scale	-		
O2RS (O2RS)	Retransmission output type of OUT2 current output	Same as RTS	OFF		STD
O2RH (O2RH)	Maximum value of retransmission output scale of OUT2 current output	When O2RS =PV1, SP1, PV2, SP2, TSP1, TSP2, PV, RSP, AIN2, or AIN4, O2RL + 1 digit to 30000 -19999 to O2RH - 1 digit Decimal point position: When O2RS=PV1, SP1, or TSP1, decimal point position is same as that of PV input. When O2RS=PV2, SP2, or TSP2, decimal point position is same as that of RSP input. When O2RS=PV, decimal point position is same as that of PV input scale. When O2RS=RSP, decimal point position is same as that of RSP input scale.	-		
O2RL (O2RL)	Minimum value of retransmission output scale of OUT2 current output	When O2RS =RSP, decimal point position is same as that of RSP input scale. When O2RS =AIN2, decimal point position is same as that of AIN2 scale. When O2RS =AIN4, decimal point position is same as that of AIN4 scale	-		STD
O2RA (O2RA)	OUT current output range	4-20: 4 to 20 mA 0-20: 0 to 20 mA 20-4: 20 to 4 mA 20-0: 20 to 0 mA	4-20		
O2RB (O2RB)	OUT2 current output range	4-20			
RELR (RELT)	RET current output range	4-20			

Heater Break Alarm Setting ParameterMenu symbol: **HbR** (HBA)

Parameter symbol	Name of Parameter	Setting Range	Initial value	User setting	Display level
Hb15 (HB1.S)	Heater break alarm-1 function selection	0: Heater current measurement 1: Heater break alarm	1		EASY
Hb25 (HB2.S)	Heater break alarm-2 function selection	1			
Hb1 (HB1)	Heater break alarm-1 current setpoint	OFF, 0.1 to 300.0 Arms	OFF		EASY
Hb2 (HB2)	Heater break alarm-2 current setpoint	OFF			
Ct1 (CT1.T)	CT1 coil winding number ratio	1 to 3300	800		STD
Ct2 (CT2.T)	CT2 coil winding number ratio	800			
Hdn1 (HDN1)	Heater break alarm-1 On-delay timer	0.00 to 99.99 (m.s)	0.00		STD
Hdn2 (HDN2)	Heater break alarm-2 On-delay timer	0.00			

In cases where the current transformers manufactured by U.R.D. Co., Ltd are used, set the following value for the coil winding number ratio.
CTL-6-S-H: 800, CTL-12L-30: 3000**RS-485 Communication Setting Parameter (E1/E3/E4-terminal Area)**Menu symbol: **R485** (R485)

Parameter symbol	Name of Parameter	Setting Range	Initial value	User setting	Display level
PSL (PSL)	Protocol selection	PCL: PC link communication PCLSM: PC link communication (with checksum) LADR: Ladder communication CO-M: Coordinated master station MBASC: Modbus (ASCII) MBRTU: Modbus (RTU) CO-M2: Coordinated master station (2-loop mode) P.P: Peer-to-peer communication		MBRTU	
bPS (BPS)	Baud rate	600: 600 bps, 1200: 1200 bps, 2400: 2400 bps, 4800: 4800 bps, 9600: 9600 bps, 19200: 19.2k bps, 38400: 38.4k bps	19200		EASY
PRI (PRI)	Parity	NONE: None, EVEN: Even, ODD: Odd	EVEN		
StP (STP)	Stop bit	1: 1 bit, 2: 2 bits	1		
dLN (DLN)	Data length	7: 7 bits, 8: 8 bits	8		
RdR (ADR)	Address	1 to 99	1		

Ethernet Communication Setting Parameter (E3-terminal Area)Menu symbol: **ETHR** (ETHR)
Parameter symbol	Name of Parameter	Setting Range	Initial value	User setting	Display level</th

■ DeviceNet Communication Setting Parameter (E3-terminal Area)

Menu symbol: *dNNE* (DNET)

Parameter symbol	Name of Parameter	Setting Range	Initial value	User setting	Display level
<i>bR</i> (BR)	Baud rate	125K: 125 bps 250K: 250 bps 500K: 500 bps	125K	EASY	
<i>RdR</i> (ADR)	Address	0 to 63	63		
<i>bPS</i> (BPS)	Baud rate	9600: 9600 bps 19200: 19.2 kbps 38400: 38.4k bps	38400		
<i>FILE</i> (FILE)	Profile number	0, 11 to 15	0		

■ CC-Link Communication Setting Parameter (E3-terminal Area)

Menu symbol: *CC-L* (CC-L)

Parameter symbol	Name of Parameter	Setting Range	Initial value	User setting	Display level
<i>bR</i> (BR)	Baud rate	156K: 156 bps 625K: 625 bps 2.5K: 2.5k bps 5M: 5M bps 10M: 10M bps	10M	EASY	
<i>RdR</i> (ADR)	Address	1 to 64	1		
<i>bPS</i> (BPS)	Baud rate	9600: 9600 bps 19200: 19.2 kbps 38400: 38.4k bps	38400		
<i>FILE</i> (FILE)	Profile number	0, 11 to 15 (0, 11: Ver.1.10) (12 to 15: Ver.2.00)	0		

■ Display Function Setting Parameter

Menu symbol: *di SP* (DISP)

Parameter symbol	Name of Parameter	Setting Range	Initial value	User setting	Display level
<i>PCMD</i> (PCMD)	Active color PV display switch	0: Fixed in white 1: Fixed in red 2: Link to alarm 1 (Alarm OFF: white, Alarm ON: red) 3: Link to alarm 1 (Alarm OFF: red, Alarm ON: white) 4: Link to alarm 1 or 2 (Alarm OFF: white, Alarm ON: red) 5: Link to alarm 1 or 2 (Alarm OFF: red, Alarm ON: white) 6: PV limit (Within range: white, Out of range: red) 7: PV limit (Within range: red, Out of range: white) 8: SP deviation (Within deviation: white, Out of deviation: red) 9: SP deviation (Within deviation: red, Out of deviation: white) 10: Link to DI (ON: red, OFF: white)	0	EASY	
<i>PCH</i> (PCH)	PV color change high limit	Set a display value when in PV limit or SP deviation. -19999 to 30000 (Set a value within the input range.)	0		
<i>PLC</i> (PLC)	PV color change low limit	Decimal point position depends on the input type.	0		
<i>PtSL</i> (PTSL)	Program display pattern selection	PTN: Pattern display SK.RP: Ramp and soak display	PTN		
<i>bAR1</i> (BAR1)	Upper bar-graph display registration	0: Disable 1: OUT, Heating-side OUT, Internal value in Position proportional control 2: Cooling-side OUT 3: PV 4: SP 5: Deviation 6: Loop-2 OUT, Loop-2 heating-side OUT 7: Loop-2 cooling-side OUT 8: Loop-2 PV 9: Loop-2 SP 10: Loop-2 deviation 11 to 16: Disable 17: Feedback input (valve opening) 18: PV terminals analog input 19: RSP terminals analog input 20: AIN2 terminals analog input 21: AIN4 terminals analog input 22: Segment progress 23: Time event and alarm status	23		
<i>bAR2</i> (BAR2)	Lower bar-graph display registration	19: RSP terminals analog input 20: AIN2 terminals analog input 21: AIN4 terminals analog input 22: Segment progress 23: Time event and alarm status	0		
<i>bDV</i> (BDV)	Bar-graph deviation display band	0.0 to 100.0% of PV input range span (EUS)	10.0 % of PV input range span		
<i>GUd</i> (GUID)	Guide display ON/OFF	OFF: Nondisplay, ON: Display	ON		
<i>ECO</i> (ECO)	Economy mode	OFF: Disable 1: Economy mode ON (All indications except PV display OFF) 2: Economy mode ON (All indications OFF) 3: Brightness 10 % (whole indication)	OFF		
<i>bRI</i> (BRI)	Brightness	(Dark) 1 to 5 (Bright)	3		
<i>MLSD</i> (MLSD)	Least significant digital mask of PV display	OFF: With least significant digit ON: Without least significant digit	OFF		

■ SELECT Display Setting Parameter

Menu symbol: *CSEL* (CSEL)

Parameter symbol	Name of Parameter	Setting Range	Initial value	User setting	Display level
<i>C51</i> to <i>C55</i> (CS1 to CS5)	SELECT Display-1 to -5 registration	Register the operation parameter (except the Operation Mode) that is frequently modified to display it in the Operation Display. OFF, 2201 to 5000 For the setting range, see User's Manual (CD-ROM).	OFF		STD

Use the following table to record SELECT Display setting value.

Parameter	n=1	n=2	n=3	n=4	n=5
CSn					

<i>Pb5</i> (PT.B5)	Bit-5 of program pattern number	Set an I relay number of contact input. Set "OFF" to disable the function.	OFF		
<i>Pnb0</i> (PN.B0)	Bit-0 of PID number	Standard terminals DI1: 5025, DI2: 5026, DI3: 5027	OFF		
<i>Pnb1</i> (PN.B1)	Bit-1 of PID number	E1-terminal area DI11: 5041, DI12: 5042, DI13: 5043, DI14: 5044, DI15: 5045, DI16: 5046	OFF		
<i>Pnb2</i> (PN.B2)	Bit-2 of PID number	E2-terminal area DI26: 5062	OFF		
<i>Mpb0</i> (MP.B0)	Bit-0 of manual preset output number	E4-terminal area DI41: 5089, DI42: 5090, DI43: 5091, DI44: 5092, DI45: 5093, DI46: 5094	OFF		
<i>Mpb1</i> (MP.B1)	Bit-1 of manual preset output number		OFF		
<i>Mpb2</i> (MP.B2)	Bit-2 of manual preset output number		OFF		

■ Key Lock Setting Parameter

Menu symbol: *KLOC* (KLOC)

Parameter symbol	Name of Parameter	Setting Range	Initial value	User setting	Display level
<i>COMW</i> (COM.W)	Communication write enable/disable	OFF: Enable, ON: Disable	OFF	STD	
<i>dATR</i> (DATA)	Front panel parameter data (▼, ▲) key lock	OFF			
<i>RUN</i> (RUN)	Front panel RUN key lock	OFF			
<i>RSE</i> (RST)	Front panel RST key lock	OFF			
<i>PtN</i> (PTN)	Front panel PTN key lock	OFF			
<i>MODE</i> (MODE)	Front panel MODE key lock	OFF			

■ AL1-AL3 Function Registration Parameter

Menu symbol: *ALM* (ALM)

Parameter symbol	Name of Parameter	Setting Range	Initial value	User setting	Display level
<i>AL1S</i> (AL1.S)	AL1 function selection	Set an I relay number. For the items other than below, see User's Manual (CD-ROM). Ex.) Set the number 4353 for AL1.S to use the alarm 1. Set "OFF" to disable the function.	4801	STD	
<i>AL2S</i> (AL2.S)	AL2 function selection	Setting range: 4001 to 6304 No function: OFF, PV event 1: 4801, PV event 2: 4802, PV event 3: 4803, PV event 4: 4805, PV event 5: 4806, PV event 6: 4807, PV event 7: 4808, PV event 8: 4810, Time event 1: 4811, Time event 2: 4818, Time event 3: 4819, Time event 4: 4821, Time event 5: 4822, Time event 6: 4823, Time event 7: 4825, Time event 8: 4826, Time event 9: 4833, Time event 10: 4834, Time event 11: 4835, Time event 12: 4837, Time event 13: 4838, Time event 14: 4839, Time event 15: 4841, Time event 16: 4842, Alarm 1: 4353, Alarm 2: 4354, Alarm 3: 4355, Alarm 4: 4357, Alarm 5: 4358, Alarm 6: 4359, Alarm 7: 4361, Alarm 8: 4362 AUTO (ON) / MAN (OFF) status: 4177 Program RESET status: 4181 Program RUN status: 4182 Local operation status: 4183 Remote operation status: 4185 HOLD mode status: 4189 Program advance status: 4187 Pattern end signal (1 second): 4265 Pattern end signal (3 seconds): 4266 Pattern end signal (5 seconds): 4267 Wait end signal (1 second): 4257 Wait end signal (3 seconds): 4258 Wait end signal (5 seconds): 4259 Output tracking (ON) switching signal: 4186 FAIL (Normally ON) output: 4256	4802		
<i>AL3S</i> (AL3.S)	AL3 function selection		4803		
<i>ORS</i> (OR.S)	OUT relay function selection		OFF	STD	
<i>OR2S</i> (OR2.S)	OUT2 relay function selection				

■ DO Setting Parameter (E1/E2/E3-terminal Area)

Menu symbol: *DO* (DO)

Parameter symbol	Name of Parameter	Setting Range	Initial value	User setting	Display level
<i>d01S</i> (DO1.S)	DO11/DO21/DO31 function selection	Same as AL1.S Set "OFF" to disable the function.	See left	Table below	STD
<i>d02S</i> (DO2.S)	DO12/DO22/DO32 function selection	Initial value: DO11=4805, DO12=4806, DO13=4807, DO14=4809, DO15=4810, DO21=4811, DO22=4818, DO23=4819, DO24=4821, DO25=4822, DO31=4823, DO32=4825, DO33=4826, DO34=4833, DO35=4834	See left		
<i>d03S</i> (DO3.S)	DO13/DO23/DO33 function selection		See left		
<i>d04S</i> (DO4.S)	DO14/DO24/DO34 function selection		See left		
<i>d05S</i> (DO5.S)	DO15/DO25/DO35 function selection		See left		

Use the following table to record DO setting value.

Parameter	E1-terminal Area	E2-terminal Area	E3-terminal Area

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